

OPERATOR'S MANUAL

GRAIN CARTS

1000-20S Grain Cart



J. & M. Mfg. Co., Inc.
P.O. Box 547 Ft. Recovery, OH 45846
Ph: (419) 375-2376 Fax: (419) 375-2708
www.jm-inc.com

TO THE DEALER:

Read manual instructions and safety rules. Make sure all items on the Dealer’s Pre-Delivery and Delivery Check Lists in the Operator’s Manual are completed before releasing equipment to the owner.

The dealer must complete the Warranty Registration Card attached to the front inside cover of this manual and return to J. & M. Mfg. Co., Inc. at the address indicated on the card. **Warranty claims will be denied if the Warranty Registration Card has not been completed and returned.**

EXPRESS WARRANTY:

J. & M. Mfg. Co. Inc. warrants against defects in construction or materials for a period of ONE year. We reserve the right to inspect and decide whether material or construction was faulty or whether abuse or accident voids our guarantee.

Warranty service must be performed by a dealer or service center authorized by J. & M. Mfg. Co. Inc. to sell and/or service the type of product involved, which will use only new or remanufactured parts or components furnished by J. & M. Mfg. Co. Inc. Warranty service will be performed without charge to the purchaser for parts or labor based on the Warranty Labor Times schedule. Under no circumstance will allowable labor times extend beyond the maximum hours indicated in the Warranty Labor Times schedule for each warranty procedure. The purchaser will be responsible, however, for any service call and/or transportation of the product to and from the dealer or service center’s place of business, for any premium charged for overtime labor requested by the purchaser, and for any service and/or maintenance not directly related to any defect covered under the warranty. Costs associated with equipment rental, product down time, or product disposal are not warrantable and will not be accepted under any circumstance.

Each warranty term begins on the date of product delivery to the purchaser. Under no circumstance will warranty be approved unless (i) the product warranty registration card (attached to the inside of the Operator’s Manual) has been properly completed and submitted to the equipment manufacturer, and (ii) a warranty authorization number has been issued by the equipment manufacturer. This Warranty is effective only if the warranty registration card is returned within 30 days of purchase.

This warranty does not cover a component which fails, malfunctions or is damaged as a result of (i) improper modification or repair, (ii) accident, abuse or improper use, (iii) improper or insufficient maintenance, or (iv) normal wear or tear. This warranty does not cover products that are previously owned and extends solely to the original purchaser of the product. Should the original purchaser sell or otherwise transfer this product to a third party, this Warranty does not transfer to the third party purchaser in any way. J. & M. Mfg. Co. Inc. makes no warranty, express or implied, with respect to tires or other parts or accessories not manufactured by J. & M. Mfg. Co. Inc. Warranties for these items, if any, are provided separately by their respective manufacturers.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES OR CONDITIONS, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.

In no event shall J. & M. Mfg. Co. Inc. be liable for special, direct, incidental or consequential damages of any kind. The exclusive remedy under this Warranty shall be repair or replacement of the defective component at J. & M. Mfg. Co. Inc’s. option. This is the entire agreement between J. & M. Mfg. Co. Inc. and the Owner about warranty and no J. & M. Mfg. Co. Inc. employee or dealer is authorized to make any additional warranty on behalf of J. & M. Mfg. Co. Inc.

The manufacturer reserves the right to make product design and material changes at any time without notice. They shall not incur any obligation or liability to incorporate such changes and improvements in products previously sold to any customer, nor shall they be obligated or liable for the replacement of previously sold products with products or parts incorporating such changes.

SERVICE:

The equipment you have purchased has been carefully manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the unit as specified. Observe all safety information in this manual and safety signs on the equipment.

For service, your authorized J. & M. dealer has trained mechanics, genuine J. & M. service parts, and the necessary tools and equipment to handle all your needs.

Use only genuine J. & M. service parts. Substitute parts may void the warranty and may not meet standards required for safe and satisfactory operation. Record the model number and serial number of your equipment in the spaces provided:

Serial No.: _____ **Date of Purchase:** _____

Purchased From: _____

Provide this information to your dealer to obtain correct repair parts.

WARRANTY REGISTRATION

J. & M. Manufacturing Co., Inc.

284 Railroad St., P.O. Box 547
Ft. Recovery, OH 45846

Purchaser's warranty protection on this equipment is valid only when this certification form is completed and signed by both the purchaser and retailer at the time of delivery of the equipment and mailed to the manufacturer. Purchaser's signature affirms that he/she has received the operator's manual and has been instructed by the retailer as indicated by the delivery date checks. Retailer's signature affirms he/she has performed the pre-delivery checks.

Date delivered to purchaser _____

Type of equipment _____

Model _____ Serial number _____

RETAILER'S SIGNATURE INDICATES:

- Equipment was properly assembled as directed by manufacturer
- Equipment was tested functionally and operates properly
- Purchaser was instructed in safe and proper operating procedures
- Warranty was explained to purchaser
- Purchaser was given operator's manual

RETAILER

Signature _____

Company _____

Mailing address _____

City _____ State _____ ZIP code _____

PURCHASER'S SIGNATURE INDICATES:

- Acceptance of equipment, fully assembled
- Receipt of operator's manual
- Clear understanding of warranty
- Receipt of instructions on special safety equipment available
- Receipt of instructions on safe and proper operating procedures

PURCHASER

Signature _____

Company _____

Mailing address _____

City _____ State _____ ZIP code _____

Most Available Phone Number: _____

THIS WARRANTY MUST BE VALIDATED BY MANUFACTURER

It is valid only when the card copy has been received by manufacturer at address shown.

PLEASE CUT AND RETURN

PLEASE FOLD

AFFIX TAPE HERE

DO NOT TAPE ALL EDGES OR STAPLE

(Fold Here)



Postage
Stamp

J & M Manufacturing Company Inc.

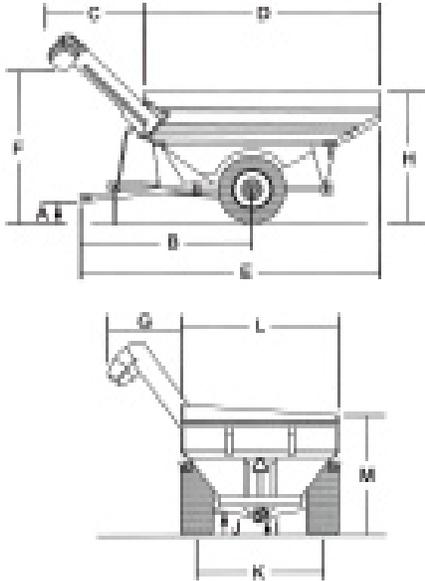
284 Railroad St

PO Box 547

Ft. Recovery OH 45846-0547



1000-20S GRAIN CART SPECIFICATIONS



DIMENSIONS	SPECIFICATIONS
A) 1'-6"	Capacity _____ 1000+ bushels
B) 18'-4"	Auger, one vertical _____ 20" diameter
C) 8'-6"	Wheels _____ 27x32HD, 31x32,
D) 22'-0"	_____ 32x36 or 44.32
E) 28'-10"	Hubs _____ 10 bolt
F) 14'-8"	Spindles _____ 4 1/2" dia. stress
G) 6'-4"	proof _____
H) 12'-0"	Weight (approx.) _____ 12,900#
I) 1'-7"	PTO _____ 1,000 rpm
J) 2'-3"	Tire Size _____ 35.5x32, 900/60R32,
K) 9'-8"	_____ 73x44:00 or 76x50.00
L) 11'-9"	<u>Tongue Weight:</u> _____
M) 10'-11"	Empty _____ 2,900 lbs
	Loaded _____ 4,200 lbs
	<u>Construction:</u> _____
	Hopper _____ 12 GA Steel
	Undercarriage _____ 8" x 4" x 1/2" Tubing
	Axle _____ 6" x 6" x 1/2" Tubing

Note: Specifications are subject to change without notice or obligation
 * Bushel capacities measured with #2 corn at 15% moisture (56 lb test wt.)
 **Time varies with rpm and moisture content of grain

GENERAL INFORMATION

TO THE OWNER:

The purpose of this manual is to assist you in operating and maintaining your grain cart in a safe manner. Read it carefully. It furnishes information and instructions that will help you achieve years of dependable performance and help maintain safe operating conditions. If this machine is used by an employee or is loaned or rented, make certain that the operator(s), prior to operating:

1. Is instructed in safe and proper use.
2. Reviews and understands the manual(s) pertaining to this machine.

Throughout this manual, the term **IMPORTANT** is used to indicate that failure to observe can cause damage to equipment. The terms **CAUTION**, **WARNING** and **DANGER** are used in conjunction with the Safety-Alert Symbol, (a triangle with an exclamation mark), to indicate the degree of hazard for items of personal safety. When you see this symbol, carefully read the message that follows and be alert to the possibility of personal injury or death.

	This Safety-Alert symbol indicates a hazard and means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!
 DANGER	Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.
 WARNING	Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed.
 CAUTION	Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.
IMPORTANT	Indicates that failure to observe can cause damage to equipment.
NOTE	Indicates helpful information.

GENERAL INFORMATION

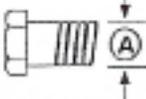
BOLT TORQUE CHART

Always tighten hardware to these values unless a different torque or tightening procedure is listed for a specific application.

Fasteners must always be replaced with the same grade as specified in the manual parts list.

Always use the proper tool for tightening hardware: SAE for SAE hardware and Metric for metric hardware.

Make sure fastener threads are clean and you start thread engagement properly.



SAE SERIES TORQUE CHART



SAE Bolt Head Identification

SAE Grade 2 (No Dashes)

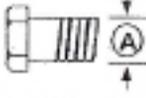


SAE Grade 5 (3 Radial Dashes)



SAE Grade 8 (6 Radial Dashes)

Diameter (Inches) ^(A)	Wrench Size	MARKING ON HEAD					
		SAE 2		SAE 5		SAE 8	
		Lbs.-Ft.	N-m	Lbs.-Ft.	N-m	Lbs.-Ft.	N-m
1/4	7/16"	6	8	10	13	14	18
5/16	1/2"	12	17	19	26	27	37
3/8	9/16"	23	31	35	47	49	67
7/16	5/8"	36	48	55	75	78	106
1/2	3/4"	55	75	85	115	120	163
9/16	13/16"	78	106	121	164	171	232
5/8	15/16"	110	149	170	230	240	325
3/4	1-1/8"	192	261	297	403	420	569
7/8	1-5/16"	306	416	474	642	669	907
1	1-1/2"	467	634	722	979	1020	1383



METRIC SERIES TORQUE CHART



Metric Bolt Head Identification

Metric Grade 8.8



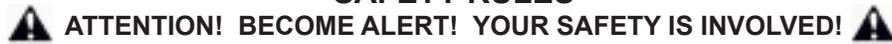
Metric Grade 10.9

Diameter & Thread Pitch (Millimeters) ^(A)	Wrench Size	COARSE THREAD				FINE THREAD				Diameter & Thread Pitch (Millimeters) ^(A)
		MARKING ON HEAD								
		Metric 8.8		Metric 10.9		Metric 8.8		Metric 10.9		
		N-m	Lbs.-Ft.	N-m	Lbs.-Ft.	N-m	Lbs.-Ft.	N-m	Lbs.-Ft.	
6 x 1.0	10 mm	8	6	11	8	8	6	11	8	6 x 1.0
8 x 1.25	13 mm	20	15	27	20	21	16	29	22	8 x 1.0
10 x 1.5	16 mm	39	29	54	40	41	30	57	42	10 x 1.25
12 x 1.75	18 mm	68	50	94	70	75	55	103	76	12 x 1.25
14 x 2.0	21 mm	109	80	151	111	118	87	163	120	14 x 1.5
16 x 2.0	24 mm	169	125	234	173	181	133	250	184	16 x 1.5
18 x 2.5	27 mm	234	172	323	239	263	194	363	268	18 x 1.5
20 x 2.5	30 mm	330	244	457	337	367	270	507	374	20 x 1.5
22 x 2.5	34 mm	451	332	623	460	495	365	684	505	22 x 1.5
24 x 3.0	36 mm	571	421	790	583	623	459	861	635	24 x 2.0
30 x 3.0	46 mm	1175	867	1626	1199	1258	928	1740	1283	30 x 2.0

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SAFETY RULES



Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be erased by an operator's single careless act. In addition, hazard control and accident prevention are dependent upon the awareness, concern, judgement, and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.

Make certain that the operator(s), prior to operating is instructed in safe and proper use and reviews and understands the manual(s) pertaining to this machine. Also make certain that the operator(s) reviews and understands the operator's manual of the tractor prior to hooking up or operating the grain cart.

Read this manual before you operate this machine. If you do not understand any part of this manual, or need more information, contact the manufacturer or your authorized dealer.

SAFETY

Understand that your safety and the safety of other persons is measured by how you service, and operate this machine. Know the positions and functions of all controls before you try to operate them. Make sure to check all controls in a safe area before starting your work.

The safety information given in this manual does not replace safety codes, federal, state or local laws. Make certain your machine has the proper equipment as designated by local laws and regulations.

A frequent cause of personal injury or death is from persons falling off equipment and being run over. Do not permit persons to ride on this machine.

Travel speeds should be such that complete control and machine stability is maintained at all times. Where possible, avoid operating near ditches, embankments and holes. Reduce speed when turning, crossing slopes and rough, slick or muddy surfaces.

Collision of high speed road traffic and slow moving machines can cause personal injury or death. On roads, use flasher lights according to local laws. Keep slow-moving-vehicle emblem visible. Pull over to let faster traffic pass.

Hydraulic oil leaking under pressure can penetrate skin and cause infection or other injury.

To Prevent Personal Injury:

- Relieve all pressure, before disconnecting fluid lines.

- Before applying pressure, make sure all connections are tight and components are in good condition.

- Never use your hand to check for suspected leaks under pressure. Use a piece of cardboard or wood for this purpose.

- If injured by leaking fluid, see you doctor immediately.

When transporting the grain cart, always keep the auger in stow position.

Use care when moving or operating grain cart near electric lines as serious injury or death can result from contact.

Never adjust, service, clean, or lubricate grain cart until all power is shut off. Keep all safety shields in place. Keep hands, feet, hair and clothing away from moving parts while unit is in operation.

The service ladder is for service work only. If you must climb into grain tank, be certain that all power is shut off and then use extreme caution when climbing into grain cart.

Make sure that everyone is clear of equipment before applying power or moving the machine.

Make sure that the grain cart is fastened securely to the tractor by using a high strength hitch pin, clip and safety chains. Make sure that the grain cart hitch properly matches the hitch type of the tractor. Use a single prong (spade) grain cart hitch with a double prong (clevis) tractor hitch. Use a double prong (clevis) grain cart hitch with a single prong (spade) tractor hitch.

Before filling the grain cart, make certain that no one is inside the grain tank. Never allow children or anyone in, near, or on the grain cart during transport or during loading and unloading of grain. Be aware that moving grain is dangerous and can cause entrapment, resulting in severe injury or death by suffocation.

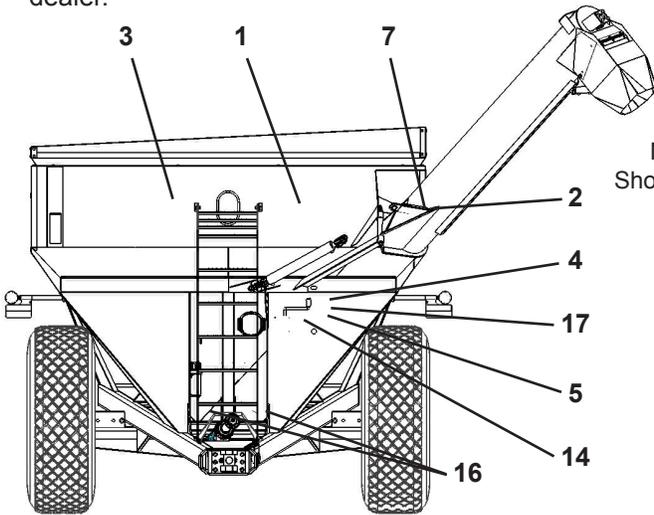
Never operate the auger system with anyone inside of the grain tank. Hands, feet, hair, and clothing can fit through the openings in and around the grate. Contact with the auger can cause severe injury or death. Make certain that all power is shut off before service work is performed.

Before unhooking the grain cart from the tractor, be sure to properly block the wheels to prevent the cart from moving.

SAFETY SIGNS

⚠ ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED! ⚠
 Replace Immediately If Damaged or Missing!

IMPORTANT: Install new safety signs if the old signs are destroyed, lost, painted over or cannot be read. When parts are replaced that have safety signs, make sure you install a new sign with each new part. New signs are available from the manufacturer or your authorized dealer.



Ref. #	Description	Part #	Req'd
1	Sign, Danger	CDD-101	1
2	Sign, Danger	CDD-103	3
3	Sign, Danger	CDD-102	1
4	Sign, Danger	CDD-104	3
5	Sign, Warning	CDW-107	1
6	Sign, Important	CDI-112	1
7	Sign, Warning	CDW-109	1
8	Sign, Farm Use	CDI-113	1
9	Sign, Open	CDI-114	1
10	Sign, Closed	CDI-115	1
11	Sign, J&M (small)	CDD-116	2
12	Sign, J&M (large)	CDD-111	4
13	Sign, Vinyl	CDD-117	1
14	Sign, Danger	CDD-105	1
15	Sign, Warning	CDW-110	2
16	Sign, Danger	CDD-106	5
17	Sign, Warning	CDW-108	1



CDD-101



CDD-102



CDD-103



CDD-104



CDD-105



CDD-106



CDW-108



CDW-107



CDW-109



CDW-110

INITIAL OPERATION/MAINTENANCE

WARNING

BE CERTAIN THAT ALL POWER IS SHUT OFF BEFORE SERVICING THE GRAIN CART.

Before the grain cart is put into service:

Have the safety instructions been read and clearly understood by the operator(s) of this machine?

Has the gearbox been properly filled with EP-80-90 gearbox lubricant?

Have all nuts, bolts, bearings, and braces been properly fastened?

IMPORTANT: Has the slip clutch on the PTO been serviced? If the slip clutch is left unchecked, damage to the power-take-off and drive shaft may result. Before using the grain cart, loosen the bolts around the slip clutch. Make sure that the friction plates turn free of each other and are not corroded together. Retighten the tension bolts. Run the auger system EMPTY and check for proper engagement of the slip clutch.

Check the PTO overlap length. Overlap length may vary depending on tractor model. Try to obtain the greatest possible overlap without bottoming out in the maximum operating condition. **Too much overlap may cause PTO to bottom out and damage driveline.** See OPERATING INSTRUCTIONS for recommended overlap.

Are all bearings on the drive line properly greased? Are all set screws in the bearings and U-Joints tight? Has the power-take off been properly greased at all points including cross bearings? Has the universal joint at the gearbox been greased?

Has the hanger bushing assembly at the auger hinge been greased and have all grease points at the hinge area been greased?

TIRE PRESSURE - Are the tires properly inflated? The following is to be used as a **general guide** for tire inflation for cyclic use. Figures can vary depending on specific brand of tire used. **It is important that tires are inspected before and after unit is loaded.** Start with the minimum pressure indicated. The tire should stand up with no side wall buckling or distress as tire rolls. **Do Not Exceed Maximum Recommended Tire Pressure.**

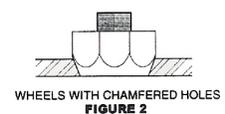
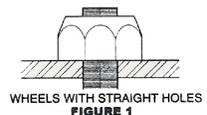
Tire Size	Pressure	Tire Size	Pressure
35.5x32, R3, 20 ply	41 psi	900/60R32, R1, 176LI	41 psi
73x44.00, R-1, 16 ply	45 psi	900/60R32, R1, 185LI	40 psi
76x50.00, R-1, 20 ply	50 psi		

VERY IMPORTANT:

Under no circumstances is it recommended to tow a loaded grain cart in excess of 8 m.p.h.

WHEEL NUTS - Are the wheel nuts properly fastened (torque to 600 Lbs.-Ft. for standard 22 MM wheel studs and nuts)? **They should be checked after each load during initial operation of the cart and then after every 10 hours of use. Failure to do so may damage wheel nut seats.** Once seats are damaged, it will become impossible to keep nuts tight.

The drawing shows the proper ways of mounting the wheels using Budd-type nuts. The wheels supplied with your Grain Cart have straight holes and the Budd nuts will be mounted according to Figure 1. Wheels that are improperly installed on the grain cart, resulting in product failure, will nullify warranty and shift the burden of liability to the owner/operator of the equipment. We suggest that you inspect your wheel nuts to make sure that they are properly installed. Also, check the wheel nuts on a regular basis to ensure they are tight.



LIGHTING AND SAFETY DECALS - Are the rear, amber extremity lights properly positioned? Extend lights within 16" of the left and right extremities of the grain cart. Is a SMV Emblem attached to the grain cart?

Are the lights working properly? Are all reflective decals clean and visible? Are they positioned correctly?

OPERATING INSTRUCTIONS

WARNING

BE CERTAIN THAT ALL POWER IS SHUT OFF WHEN HOOKING UP TO TRACTOR OR CONNECTING HYDRAULIC LINES TO TRACTOR.

Preparing the Grain Cart for Use (see tractor recommendation for grain cart model below):

Model 1000-20 Grain Carts require a 4WD tractor.

IMPORTANT: Do NOT pull loaded grain cart on highway. For incidental highway travel, observe the section below.

Tow Loads Safely

Stopping distance increases with speed and weight of towed loads, and on slopes. Towed loads with or without brakes that are too heavy for the tractor or are towed too fast can cause loss of control. Consider the total weight of the equipment and its load.

Observe these recommended maximum road speeds, or local speed limits which may be lower:

- o **Road Travel (grain cart empty)** - Do not travel more than 32 km/h (20 mph) and do not tow loads more than 1.5 times the tractor weight.

Ensure the load does not exceed the recommended weight ratio. **Use additional caution when towing loads under adverse surface conditions, when turning, and on inclines.**

WARNING: For greater stability on uneven or steep terrain, position wheels at the furthest out axle setting.

IMPORTANT:

1) Hookup grain cart to tractor using a good quality hitch pin. Attach a safety chain (not included as standard equipment) to the tractor and around the A-frame of the cart as shown. Make sure the grain cart hitch properly matches the hitch of the tractor. Use a single prong (spade) grain cart hitch with a tractor double prong (clevis) hitch. Use a double prong (clevis) grain cart hitch with a single prong (spade) tractor hitch.



SAFETY CHAIN USER INSTRUCTIONS

- Secure the safety chain by looping it around the chain attaching frame on the left side (or both sides if required) and connect to the towing machine's attaching bar.
- Do Not allow more slack than necessary for articulation (max 11 in.).
- Do Not use any intermediate support as the attaching point.
- Store the safety chain by securing it around the main axle A-frame of the grain cart.
- Replace the safety chain if one or more links or end fittings are broken, stretched or otherwise damaged or deformed.

2) Attach power-take-off shaft to tractor. PTO must have at least 12" of engagement. Check tractor drawbar for clearance and length and adjust if needed. **Make sure that the PTO does not bottom out when making sharp turns as it may bend the drive shaft.**

3) Make sure the jack is removed from the lower support position before the cart is moved. Never use the jack to support a loaded grain cart.

4) Be sure that no debris or foreign objects are in the grain cart.

5) Attach hydraulic flow control lines to the tractor. Two hydraulic lines operate the gate mechanism. Connect these lines to one service outlet on the tractor. The remaining two lines operate the folding mechanism of the auger. Connect these lines to a second service outlet on the tractor. Make sure the air is bled from the hydraulic cylinders and lines.

6) Run auger system EMPTY before actual use. Make certain that slip clutch is operating and that upper and lower augers are properly engaged.

7) Connect lighting hook-up to tractor electric outlet. Make sure that all flasher and turn indicator lights are working properly before incidental highway travel.

LOADING AND UNLOADING THE GRAIN CART

1) With the gate indicator in the closed position, fill the tank with grain.

2) With the PTO disengaged, fold discharge auger to upright position.

3) **IMPORTANT:** After the auger is in the upright position, be sure to start the PTO at a SLOW RATE OF SPEED until the lugs on the upper auger engage the drive dogs on the bottom auger (failure to follow this procedure may cause extensive damage to both the drive dog and drive line.)

4) Increase PTO speed and open the inner gate until the pointer is in the half-way position. When grain begins flowing from the discharge auger, open gate to the full position.

5) Once the grain has ceased to flow, return the gate to the closed position (for complete cleanout, gradually close gate, allowing the opening to be reduced). Disengage the PTO and allow its rotation to come to a complete stop. Auger is now ready to be returned to the stow position. (Important - Do Not Pull the grain cart through the field with the unloading auger in the upright position. Failure to return the auger to the lowered position may damage hinge and greatly reduce the life of the auger system.)

TO THE OPERATOR(S)

CAUTION

Do NOT operate grain cart before reading and understanding the Operator's Manual and ALL danger, warning and caution signs.

Be sure that a slow-moving-vehicle emblem is attached to the rear of the grain cart.

Never exceed 1,000 rpm on the system.

Never fold or extend the auger until the PTO has come to a complete stop.

Never fill the grain cart unless the gate indicator is in the closed position.

Never allow foreign objects (shovels, etc.) to be placed inside the grain cart.

Never engage lugs and drive dogs when system is moving at a high rate of speed.

Never do maintenance work or service the cart with the tractor running.

LUBRICATION SERVICE SCHEDULE

IMPORTANT: Your Grain Cart has grease fittings at all critical points. These should be serviced before the cart is put into operation.

WARNING

BE CERTAIN THAT ALL POWER IS SHUT OFF BEFORE SERVICING THE GRAIN CART.

Hitch: There is a grease fitting located on the pivot shaft of the swivel hitch.

PTO & Drive Line: The grease fittings on the PTO should be serviced after every 8 hours of use. Service the grease fittings on each of the drive bearings and also the universal joint after every 8 hours of use.

Folding Mechanism of Auger: One grease fitting is located on the pivot pin of the folding auger. This fitting should be serviced after every 8 hours of use. Service the grease fitting on the hanger bushing assembly (top end of the lower auger assembly) after every 8 hours of use or as needed.

Spring Loaded Top Auger Bearing: Service the grease fitting on the upper auger bearing (located on the top end of the upper auger assembly) after every 8 hours of use. Lubricate springs and retaining bolts on the bearing before prolonged storage of the grain cart.

Gearbox: Gearbox lubricant has been added to the gearbox during final assembly. Recheck lubricant level before initial operation of this cart. The fluid level should be checked from time to time. An inspection plug is located in the center of the top of the gearbox mount plate. To check the fluid level, remove drain plug at the bottom of the gearbox and also the vented inspection plug. Drain lubricant. Return drain plug and refill gearbox with 24 ounces of gearbox lubricant. (Gearbox is properly filled when half full of lubricant). **DO NOT OVERFILL.** Use EP 80-90 gearbox lubricant or equivalent.

ROUTINE MAINTENANCE

WARNING

WHEN SERVICING THE GRAIN CART, BE CERTAIN THAT ALL POWER IS SHUT OFF.

Repack the wheel bearings at least once a year. Use Bearing Gard MK1 or equivalent lubricant. Also check the seal for wear and replace if necessary.

Check the grain cart periodically for cracks in welds and for other structural damage. Have cracked welds fixed immediately. Failure to do so could result in extensive damage to the grain cart and greatly reduce the life of the cart.

Lubricate the slides on the clean-out door.

Check hydraulic hoses for wear and replace if needed.

Make sure that the tires are properly inflated. See INITIAL OPERATION / MAINTENANCE for recommended instructions for tire pressure. It is important that tires are inspected before and after unit is loaded.

Check PTO for wear of plates in slip clutch. Replace if needed.

Make sure that all guards and shields are in place before operating the grain cart.

TROUBLE SHOOTING

WARNING

MAKE SURE THAT ALL POWER IS SHUT OFF BEFORE SERVICING THE GRAIN CART. MAINTENANCE AND REPAIR SERVICE WORK TO BE PERFORMED BY QUALIFIED SERVICEMEN ONLY.

Trouble...	Possible Cause ...	Possible Remedy ...
Auger will not return to down position or move from stow position	Dirt in restricter	Remove restricter fittings from outside hydraulic cylinder and clean out dirt
	Faulty Check Valve	Repair or Replace Valve
	Upper flighting and lower flighting locked together	Bearing on top of upper flighting needs adjusting. When auger is in engaged position, there must be a 1/8" gap between bottom of top bearing and top of upper tube assembly (SEE ADJUSTING THE UPPER FLIGHTING)
Slip Clutch not working properly	Pressure plates (lining) corroded together	Loosen bolts around slip clutch, remove dirt and corrosion, and retighten bolts to proper tension
Hanger Bushing Assembly at top of lower flighting is hot	Top of hanger bushing assembly is rubbing against the drive dog	Adjust position of hanger bushing assembly
		Remove lower flighting assembly and place a shim between spline and gearbox
Excessive Vibration	Auger flighting or shaft is bent	Straighten or replace auger flighting
	Drive shaft is bent	Replace or straighten drive shaft
Grain flow stoppage	Bolt sheared in drive dog	Replace bolt in drive dog. Engage upper and lower flighting at a slow rate of speed. (Drive dog and lugs are being engaged at too fast a rate of speed)
	Bolt sheared in drive dog	Upper and lower flighting are disengaged before auger comes to a complete stop. Replace bolt in drive dog. Never engage or disengage upper and lower flighting until auger comes to a complete stop
	Slip clutch not working properly	Inspect clutch linings and replace if worn
	PTO key sheared	Replace key and tighten set screw
Auger tube breaking away from grain cart at hinge or ram in hydraulic cylinder is bent.	Auger is extended in upright position while traveling in field	Lower auger to stow position after unloading

ADJUSTING THE SLIP CLUTCH

After the first hour of operation, the slip-disc clutch should be checked for overheating. After this first check, the slip-disc clutch should be checked weekly or anytime there is excessive slippage of the friction discs. The slip-disc clutch should be checked for moisture, which could cause corrosion on the drive plates. If the grain cart has been idle for an extended period of time, or in wet weather, check to make sure that the friction lining plates are not rusted or corroded together. The friction lining plates are 1/8" thick new. They should be replaced after 1/32" of wear to ensure proper operation.

IMPORTANT: If the machine has never been used or has not been operated for (1) season, the following is recommended.

When the grain cart has been idle for an extended period of time, it is important to check the slip-disc clutch to make sure that it will slip when an obstacle or load heavier than the torque setting is encountered. Use the following procedure to make certain that the slip-disc clutch will slip and give the overload protection required.

- 1) Loosen nut on springs until the springs can rotate freely, yet remain secure on the bolts.
- 2) Place a mark on the outer plates of the slip-disc clutch.
- 3) Securely attach the PTO and the grain cart to the tractor and start the tractor.
- 4) Engage the PTO for several seconds then quickly disengage it.
- 5) Turn the tractor off.
- 6) The friction lining plates should have been broken loose or "slipped". Check the marks placed on the outer plates of the slip-disc clutch. If the marks are aligned, the friction plates are not working properly.
- 7) Adjust the nuts on the springs to set the spring compression height to 1.27"

ADJUSTING THE LOWER FLIGHTING AND HANGER BUSHING ASSEMBLY

WARNING

MAKE SURE THAT ALL POWER IS SHUT OFF BEFORE ADJUSTING THE FLIGHTING ASSEMBLY.

If the drive-dog and hanger assembly are becoming excessively hot during unloading, the lower flighting and/or hanger may need adjusting. The hanger bushing assembly has elongated holes where it attaches to the outer tube assembly. Loosen the two 3/8" bolts on the hanger bushing assembly. Adjust the hanger either up or down and locate in center between flighting center and drive-dog. Retighten the bolts. (Make certain that the flighting center and drive-dog does not rub the hanger bushing assembly causing them to become hot.)

If the hanger can no longer be adjusted by moving it up or down on the elongated holes, both the hanger bushing assembly and the lower flighting will have to be removed. After removing them from the tube assembly, place a shim (between 1/8" - 3/16" thick) where the gearbox output shaft and the spline coupler (welded to lower flighting) meet. Replace the lower flighting and reattach the hanger to the tube assembly. Readjust the hanger assembly. (NOTE: The bottom of the lower flighting is not attached to the gearbox with any bolts or set screws but may be "froze" fast. Be careful when removing the lower flighting from the gearbox.) For easier removal of the lower flighting, keep the gearbox at the bottom intact, remove the 2 3/8" bolts from the hanger bushing assembly and pull the lower flighting off of the gearbox.

After adjusting the lower flighting, move the upper auger to the unload position and check the upper flighting for readjustment.

WARNING

ADJUSTING THE UPPER FLIGHTING

MAKE SURE THAT ALL POWER IS SHUT OFF BEFORE ADJUSTING THE FLIGHTING ASSEMBLY.

If the upper and lower flightings do not properly separate during the unfolding sequence, the upper flighting may need adjusting. Before making adjustment to upper flighting, check to see if the lugs and drive-dog are locking together (If not, dirt in the restricter or a faulty check valve on the hydraulic cylinder that is used to raise the upper tube may be the cause of the problem. *See instruction for removing dirt from the restricter).

Fold the upper tube assembly into the upright position. Position upper flighting in engaged position with lower flighting. Locate 4-hole flange bearing on top of the upper tube housing. With the upper flighting in the engaged position, check the spacing between the upper bearing and the upper tube housing. There must be a 1/8" space between the base of the 4-hole flange bearing and the upper tube housing. If there is NOT a space between the bearing and the upper tube housing, or if there is more than 1/8" space, the upper flighting will need adjusting. To adjust the upper flighting, loosen the 1 1/4" hex nuts both below and above the 4-hole flange bearing. Move the 1 1/4" hex nuts up or down the threaded shaft on top of the upper flighting until a 1/8" gap is between the base of the bearing and the upper tube housing. Tighten the 1 1/4" hex nuts.

If the upper and lower flighting still does not separate properly during the folding sequence, a small bevel may need to be ground out of the inside of the lugs where they meet the drive-dog. Grind approximately 1/8" off of the corner of the lugs where they touch against the drive-dog.

REMOVING DIRT FROM RESTRICTERS ON HYDRAULIC CYLINDER

WARNING

MAKE SURE THAT ALL POWER IS SHUT OFF AND THE UPPER AUGER TUBE IS IN THE DOWN POSITION BEFORE REMOVING THE RESTRICTERS.

Remove restricters from 90 degree street elbow on hydraulic cylinder. Remove dirt from fitting to allow hydraulic oil to flow freely through the restricter. Reattach the restricter to the street elbow. Use teflon sealant tape or equivalent on the threads of the restricter before reattaching.

If restricter continues to plug with dirt, replace or filter the hydraulic oil in your system.

STORAGE PREPARATION

IMPORTANT: When the grain cart is not going to be used for a length of time, store the cart in a dry, protected place. Leaving your grain cart outside, open to the weather, will shorten its life.

Follow the procedure below when your grain cart is placed in storage for periods up to six months.

- 1) Cover electronic monitor (if equipped) with plastic before washing the grain cart. Wash or clean and completely lubricate the grain cart. (*See the lubrication service section in this manual.)
- 2) Remove all grain from inside the grain tank, auger tube assemblies, and at the clean-out door.
- 3) Check gearbox oil in the gearbox and replace with new EP 80-90 gearbox lubricant if necessary.
- 4) Touch-up spots where paint has been worn away (use a good quality primer paint - especially before applying graphite paint to the inside of the grain tank).
- 5) Retract all hydraulic cylinders to prevent the piston rods from rusting.
- 6) If the grain cart is equipped with an electronic weigh system, fully charge the battery to prevent freezing. Disconnect the negative (-) ground cable at the battery to prevent possible discharge. Clean the tires before storage. Inflate the tires at regular intervals.
- 7) Open the clean-out door at the base of the grain tank.
- 8) Loosen the Slip Clutch Tension Bolts.

REMOVING FROM STORAGE

- 1) Check the oil in the gearbox.
- 2) Check the battery and make sure that it is fully charged (if equipped with an electronic weigh system). Reconnect the negative (-) cable.
- 3) Inflate the tires to the correct operating pressures.
- 4) Close the clean-out door at the base of the grain tank.
- 5) Make sure that all shields are in the proper position.
- 6) Tighten Slip Clutch Bolts until spring length is 1.27".

REPAIR PARTS LIST AND DIAGRAMS

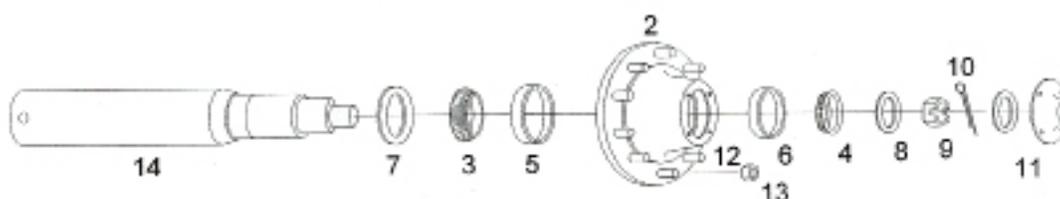
When performing maintenance work, wear sturdy, rough-soled work shoes and protective equipment for eyes, hair, hands, hearing and head. Follow Operator's Manual instructions to ensure safe and proper maintenance and repair.

Your local, authorized dealer can supply genuine replacement parts. Substitute parts may not meet original equipment specifications and may be dangerous.

WARNING

BE CERTAIN THAT ALL POWER IS SHUT OFF BEFORE PERFORMING ANY MAINTENANCE OR REPAIR WORK.

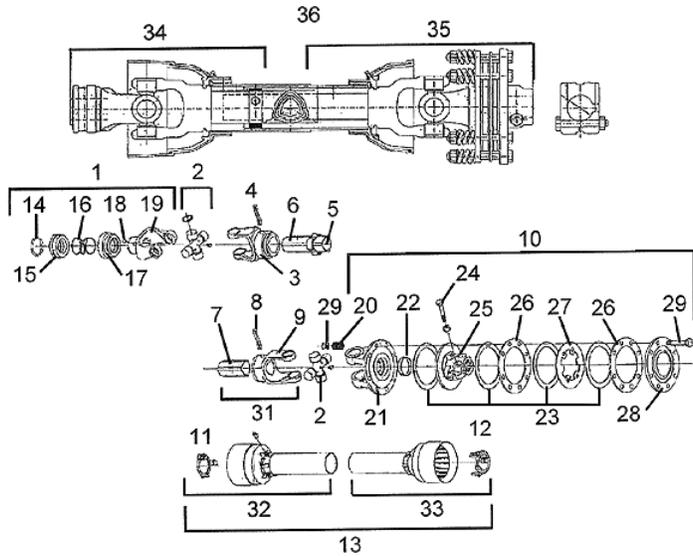
HUB AND SPINDLE ASSEMBLY



#	Part #	Description
1	27x32-10HD	Wheel Rim, 10 hole 27x32 HD
	31x32-1P-10	Wheel Rim, 10 hole 31x32 (1 pc)
	32x36-10	Wheel Rim, 10 hole 32x36
	44x32-10	Wheel Rim, 10 hole 44x32
2	W-891	Hub w/Studs and Nuts
3	4T-HM218248	Large Bearing
4	HM212049	Small Bearing
5	910344	Large Race
6	910384	Small Race
7	CR-43771	Seal
8	913635	Spindle Washer
9	912973	Slotted Spindle Nut
10	905945	Cotter Pin
11	909921	Dust Cap w/Gasket
12	22-MMS	Wheel Stud, 22 MM x 90 MM
13	22-MMNW	Wheel Nut, 22 MM
14	4122014-1144	Spindle, 4 1/2" dia. x 20 1/4" (1144)
15	HSA-1000	Hub and Spindle Assembly
16	586BLN	5/8" x 6" Hex Bolt w/Lock Nut
16	17HBLN	1" x 7" Hex Bolt w/Lock Nut

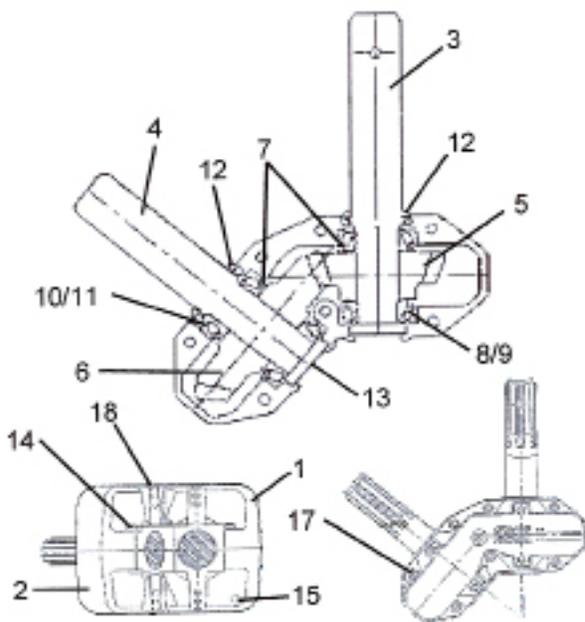
POWER TAKE-OFF SHAFT

#	Part #	Description
1	28428	Complete Collar Yoke C15
2	18130	Cross Journal Set
3	18133	Outer Yoke
4	00243	Roll Pin for Outer Tube
5	18210	Bush with Grease Nipple
6	30710	Complete Outer Tube
7	90010	Inner Tube
8	00271	Roll Pin for Inner Tube
9	18134	Inner Yoke
10	84033	Complete Slip Clutch
11	19121	Retain Collar for Outer Tube
12	19122	Retain Collar for Inner Tube
13	27820	Complete Guard
14	00452	Outer Circlip
15	16490	Sliding Sleeve Collar
16	15107	Spring
17	16489	Fixed Sleeve
18	00085	Ball 5/8"
19	18428	Yoke C15
20	14022	Spring
21	18016	Flanged Yoke
22	19019	Bush with Grease Nipple
23	19018	Lining Ring (each) (4 per Slip Clutch Assembly)
24	00502	Bolt M12x1.25x65 & Nut
25	18453	Clutch Support F40
26	19014	Inner Plate
27	19115	Intermediate Plate
28	19116	Pressure Plate



#	Part #	Description
29	00548	Bolt & Nut M10x100
30	80039	Female Tube Yoke
31	80529	Male Tube Yoke w/Roll Pin
32	67820	Half Female Guarding
33	37820	Half Male Guarding
34	21110	Front Half PTO (1 3/4")
34	21110-138	Front Half PTO (1 3/8")
35	36510	Back Half of PTO w/Slip Clutch
36	CPTO-134	PTO Complete (Comer) (1 3/4")
36	CPTO-138	PTO Complete (Comer) (1 3/8")

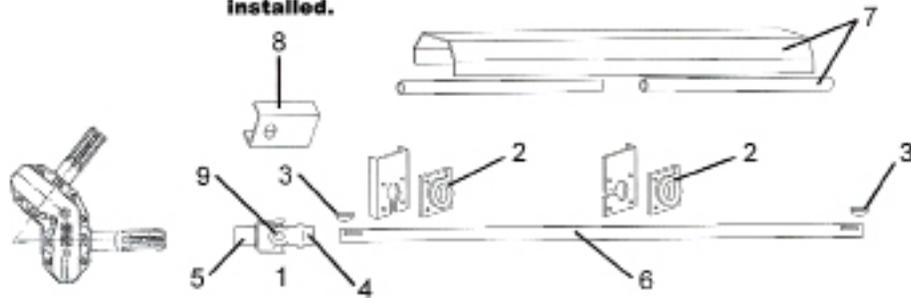
130 DEGREE GEARBOX ASSEMBLY



#	Part #	Description
1	A0150	Casting, Upper Half
2	A0149	Casting, Lower Half
3	A0142	1 3/4" Input Shaft
4	A0143	1 3/4" Output Shaft
5	H61S18	18 Tooth Gear
6	H61S29	29 Tooth Gear
7	H00101-01	Shim, Arbor
8	414276	Bearing, Cup
9	514137	Bearing, Cone
10	413620	Bearing, Cup
11	413687	Bearing, Cone
12	617285	Seal
13	400301	End Cap
14	438225	Bolt
15	400300	Plug
16	4003VB	Bushing
17	2003PR	Plug, Vent
18	200300	Plug
19	H130-9	130 Degree Gearbox Complete

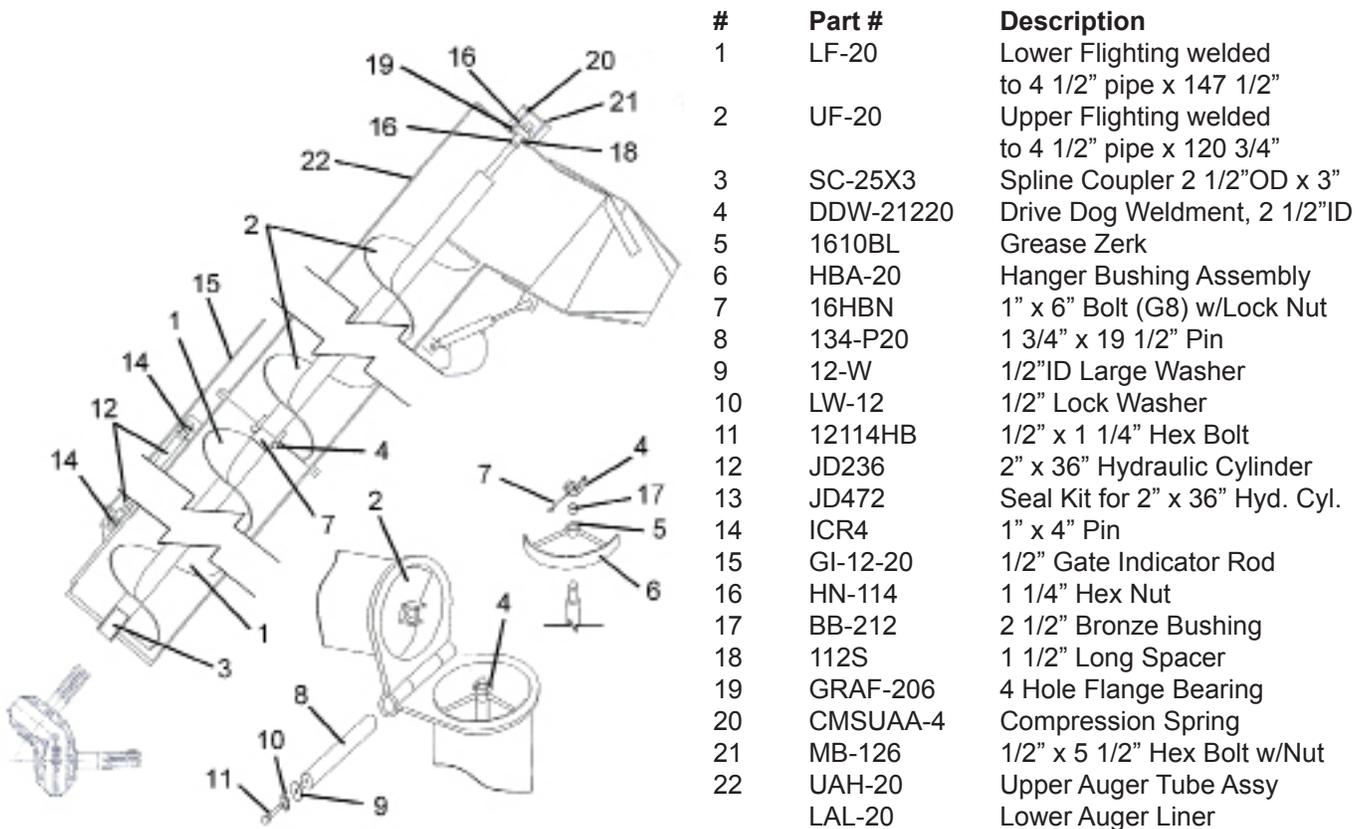
DRIVE LINE ASSEMBLY

⚠ WARNING For Illustration Purposes Only. Never operate the driveline/ auger system unless all guards and shields are properly installed.



#	Part #	Description
1	252288	U-Joint (drive shaft to gearbox)
2	UCF-20928	1 3/4" Flange Bearing, 4 hole
3	38112	3/8" x 1 1/2" Half Moon Key
4	SS-3812	3/8" x 1/2" Set Screw
5	SS-1212	1/2"-20 x 1/2" Set Screw
6	DS-134144	Drive Shaft 1 3/4" x 144"
7	GDS-134144	Guard for Drive Shaft (including plastic shield)
8	3S-DUJ	Shield over U-Joint
9	CK-44R	Cross Kit (U-Joint) 44R

UPPER AND LOWER AUGER ASSEMBLY



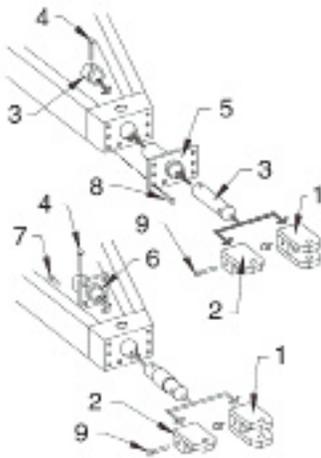
#	Part #	Description
1	LF-20	Lower Flighting welded to 4 1/2" pipe x 147 1/2"
2	UF-20	Upper Flighting welded to 4 1/2" pipe x 120 3/4"
3	SC-25X3	Spline Coupler 2 1/2"OD x 3"
4	DDW-21220	Drive Dog Weldment, 2 1/2"ID
5	1610BL	Grease Zerk
6	HBA-20	Hanger Bushing Assembly
7	16HBN	1" x 6" Bolt (G8) w/Lock Nut
8	134-P20	1 3/4" x 19 1/2" Pin
9	12-W	1/2"ID Large Washer
10	LW-12	1/2" Lock Washer
11	12114HB	1/2" x 1 1/4" Hex Bolt
12	JD236	2" x 36" Hydraulic Cylinder
13	JD472	Seal Kit for 2" x 36" Hyd. Cyl.
14	ICR4	1" x 4" Pin
15	GI-12-20	1/2" Gate Indicator Rod
16	HN-114	1 1/4" Hex Nut
17	BB-212	2 1/2" Bronze Bushing
18	112S	1 1/2" Long Spacer
19	GRAF-206	4 Hole Flange Bearing
20	CMSUAA-4	Compression Spring
21	MB-126	1/2" x 5 1/2" Hex Bolt w/Nut
22	UAH-20	Upper Auger Tube Assy
	LAL-20	Lower Auger Liner

HYDRAULIC CYLINDER

#	Part #	Description
1	JD25024	2 1/2" x 24" Hyd. Cylinder
2	JD469	Seal Kit for 2 1/2" x 24" Hydraulic Cylinder
3	ICR4	1" x 4" Pin with Hair Pin
4	38SE90	3/8" Street Elbow 90
5	5602-6-6	3/8" Street Tee
6	PC-37	Pilot Check Valve
7	BJW-114	Ball Joint Weldment with 1 1/4" Hex Nuts
8	HN-114	1 1/4" Hex Jam Nut
9	1404-062	Orifice Restrictor (.062) for 2 1/2" x 24" Hyd. Cylinder
10	HH-1421	1/4" x 21" Hydraulic Hose
11	HH-14200	1/4" x 200" Hydraulic Hose
12	HH-14188	1/4" x 188" Hydraulic Hose
13	RG-1	Rubber Grommet (26012)

HITCH ASSEMBLY

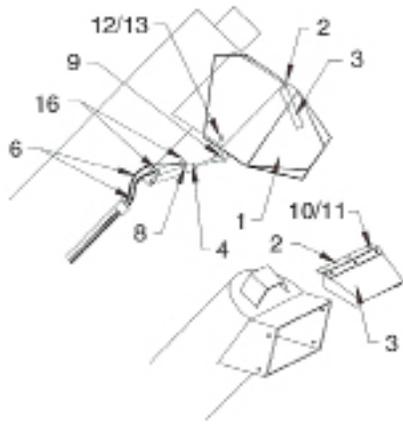
Cart equipped WITHOUT Electronic Weigh System



Cart equipped WITH Electronic Weigh System

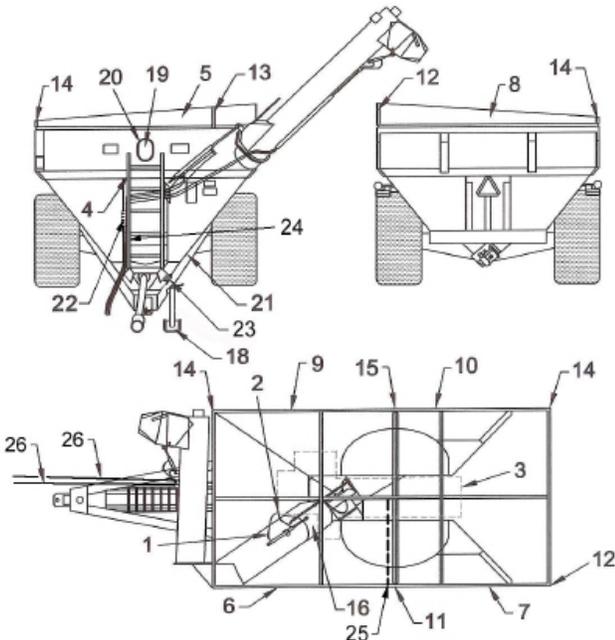
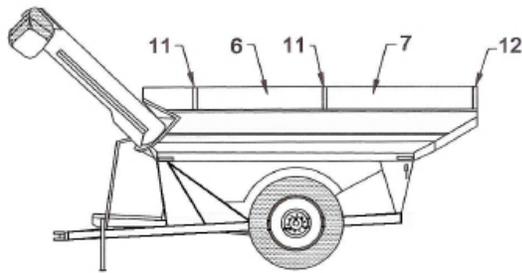
#	Part #	Description
1	SHW-112N-25	Swivel Hitch Weldment (less pin and collar) Clevis Type (2 1/2" Shaft) (2 1/2" pin hole)
1	SHW-278	Swivel Hitch Weldment (less pin and collar) Clevis Type (2 7/8" Shaft) (2 1/2" pin hole) (Scales)
2	SHW-112SN-25	Swivel Hitch Weldment (less pin and collar) Spade Type (2 1/2" Shaft) (2 1/2" pin hole)
2	SHW-278S	Swivel Ball Hitch Weldment (less pin and collar) Spade Type (2 7/8" Shaft) (2 1/2" pin hole) (Scales)
3	212PC	2 1/2" x 13 1/4" Shaft w/collar
4	1412BN	1" x 4 1/4" Gr 5 HHMB w/nut
5	HSPS-1	Hitch Spool Plate Support with bolts
6	WBW-1278	Weigh Bar Weldment
7	343BWN	3/4" x 3" Bolt (G8) w/Heavy Lock Washer and Nut
8	343HB	3/4" x 3" Hex Bolt (G8)
9	1512BN	1" x 5 1/2" Bolt (G5) w/nut
10	16BN	1" x 6" Bolt (Gr 5) with Nut (Scales)

HYDRAULIC DRIVEN FLOW CONTROL SPOUT



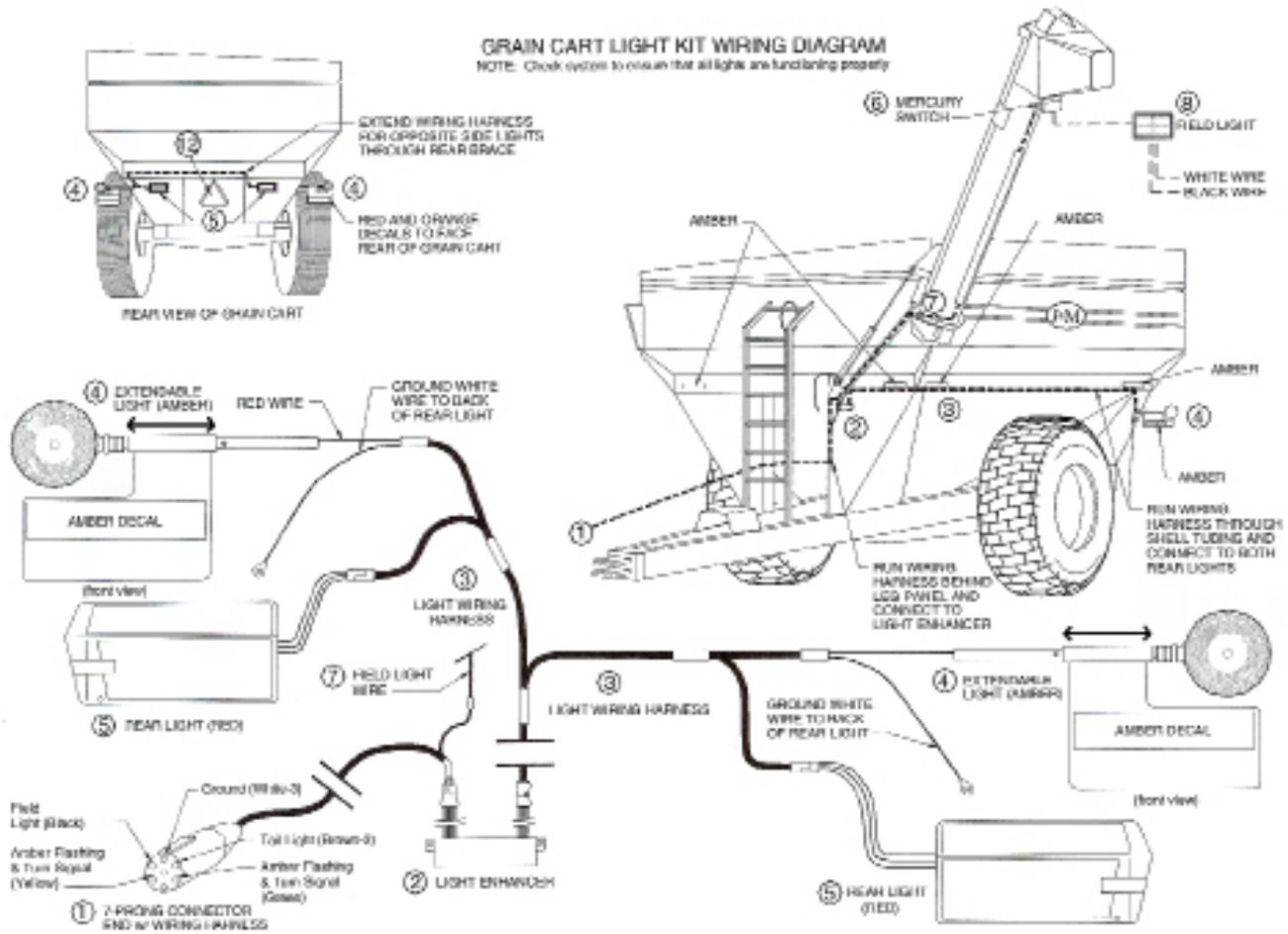
#	Part #	Description
1	FSH-20	Flow Control Spout Housing
2	HP-20	Hinge
3	BP-20	Baffle Plate
4	HC-FCS	Hyd. Cylinder with clevis end and 1/2"-20 regular nut
5	SKHC-FCS	Seal Kit for Hydraulic Cylinder
6	HH-1428	1/4" x 28' Hydraulic Hose
7	PQC-1	Pioneer Quick Coupler
8	SR-14	1/4" Swivel Restrictor
9	CP-12112	1/2" x 1 1/2" Clevis Pin with Cotter Pin
10	1434-HHMB	1/4" x 3/4" Bolt
11	LN-14	1/4" lock Nut
12	122-HHMB	1/2" x 2" Grade 5 Bolt
13	HN-12	1/2" Lock Nut
14	STS-1L	Self Tapping Screw
15	RCH-1	Retaining Clip for Hose
16	14STEL	1/4" St. Elbow

GRAIN CART ASSEMBLY



#	Part #	Description
1	HH-1441	1/4" x 41" Hydraulic Hose
2	HHC-14	3/8" Coupler
3	SG-100020S	Grate
4	LA-1050	Ladder Assembly
5	TTE-1000F	Extension
6	TTE-1000HSF	Extension (High Side Front)
7	TTE-1000HSR	Extension (High Side Rear)
8	TTE-1000R	Extension (Rear)
9	TTE-1000LSF	Extension (Low Side Front)
10	TTE-1000LSR	Extension (Low Side Rear)
11	TTE-1000HSSP	Splice Plate (High Side)
12	TTE-1000HSC	Corner (High Side)
13	TTE-1000FSP	Splice Plate (Front)
14	TTE-1000LSC	Corner (Low Side)
15	TTE-1000LSSP	Splice Plate (Low Side)
16	AGC-100020	Auger Gate Cover
17	TTE-1000	Extensions (Set) Complete
18	TWL-200	Jack Stand Assy w/ 5/8" pin
19	PGW-71212	Plexiglass Window
20	62095-7	Window Molding
21	CODW-20	Clean-out Door and Wheel Assy
22	HHB-1C	Hose Holder Bracket
23	SSGC-1	Small Step
24	OMST-1	Owners Manual Storage Tube
25	SBB-1050	Sideboard Support Chain
26	HH-14188	1/4" x 188" Hydraulic Hose
26	HH-12188	1/2" x 188" Hydraulic Hose

GRAIN CART LIGHT KIT



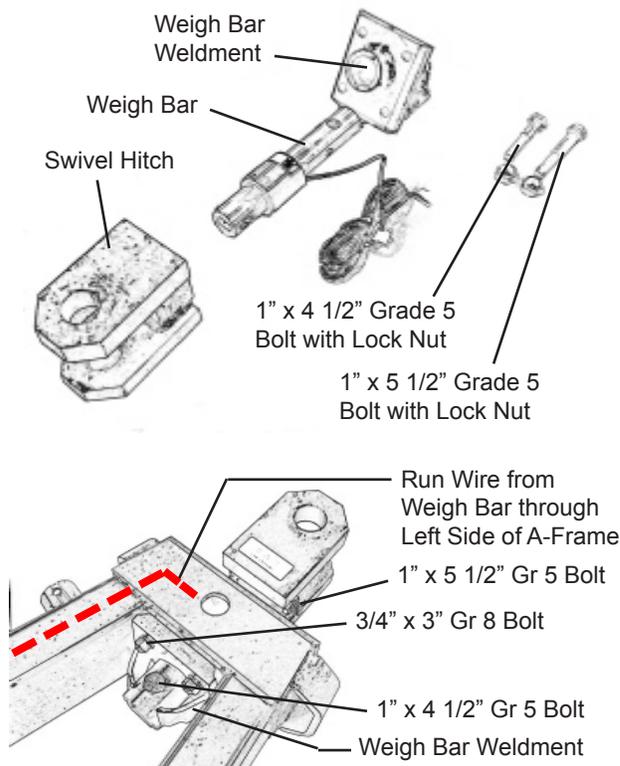
#	Part #	Description
1	8WH-7PC	Main Wiring Harness with 7-Prong Connector End
2	LE-1B	Light Enhancer (108060)
3	WH-1	Wiring Harness (Rear Half)
4	EL-A1	Extendable Amber Light Assembly (Left/Right)
5	RL-R1L	Rear Red Light, Left
5	RL-R1R	Rear Red Light, Right
6	MS-1	Mercury Switch
7	FLW-1	Field Light Wire
8	FLDLT-1	Field Light
9	RD-1A	Reflective Amber Decal
10	RD-1R	Reflective Red Decal
11	RD-1O	Reflective Orange Decal
12	SMV-1	Slow Moving Vehicle Emblem
13	GR-1	Rubber Grommet
14	7-WCE	7-Prong Connector End
15	AL-1	Amber Light Only
16	RL-1A	Replacement Lens (Rd Amber)
16	RL-1LH	Replacement Lens (L/H Red Rectangular)
16	RL-1RH	Replacement Lens (R/H Red Rectangular)
17	NC-1MS	Neoprene Clamp

**Installation of Scale System
for Single Wheel for Models 1000, 1050, 1051, 1150, 1151, 1325 or 1326
and Models 1325 or 1326 Equipped with Dual Wheels or Grain Carts Equipped with Tracks**

HITCH ASSEMBLY

1. Remove the 2 1/2" x 13 1/4" shaft from the swivel hitch by unbolting the 1" x 5 1/2" Grade 5 bolt and locknut that attaches the swivel hitch and the 1" x 4 1/2" Grade 5 bolt and locknut that attaches the rear collar.
2. Remove the eight 3/4" x 3" Grade 8 Bolts from the Hitch Spool Plate Support located on the front of the A-Frame.
3. Bolt the Weigh Bar Weldment to the threaded holes located on the rear of the A-Frame using four 3/4" x 3" Grade 8 bolts.
4. Reuse the 1" x 5 1/2" Grade 5 bolt and locknut to secure the Hitch Weigh Bar to the hitch.
5. Before installing the Hitch Weigh Bar, feed the wire through the left side of the A-Frame tubing and exit the frame through the hole located directly behind the front leg of the grain cart.
6. Slide the rear of the Hitch Weigh Bar through the Weigh Bar Weldment and secure using the 1" x 4 1/2" Grade 5 bolt and locknut. NOTE: Be sure the hitch weigh bar is secured in the UP position as indicated

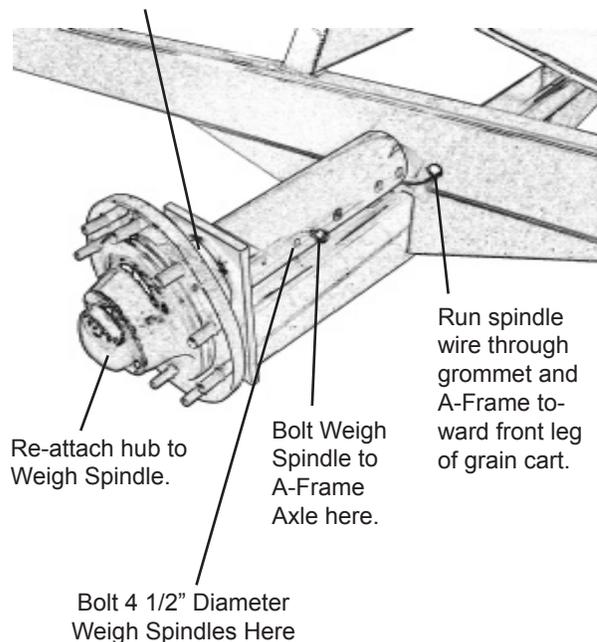
HITCH PARTS



SPINDLE ASSEMBLY

1. With the cart empty, place a 10-ton jack and jack stands under the axle, near the tire to support the weight of the grain cart.
2. Remove the wheel & tire and hub assembly from the spindle. Remove the 1" x 7" hex bolt and lock nut located on the stock end of the spindle. Slide the spindle out from the A-Frame of the grain cart.
3. Run the wire on the weigh spindle through the tubing of the A-Frame toward the front leg of the grain cart where the Scale Indicator will be mounted. Insert the Adapter Pipe Tubing and Weigh Spindle into the cross axle frame of the grain cart and secure using the 5/8" x 6 1/2" Grade 5 bolt and lock nut. Be sure the weigh spindle is secured with the "TOP" decal facing up.
4. Re-attach the hub to the weigh spindle. (Note: Depending on the model and year of grain cart, the seal in the hub may also need to be changed.)
5. Attach the tire and wheel assembly. Be sure to tighten the lug nuts to proper torque setting.
6. Repeat steps 1 through 5 for other side.

Be sure Weigh Spindle is positioned with the "TOP" facing upward.



Installation of Scale System for Single Wheel for Models 1000, 1050, 1051, 1150, 1151, 1325 or 1326 and Models 1325 or 1326 Equipped with Dual Wheels or Grain Carts Equipped with Tracks

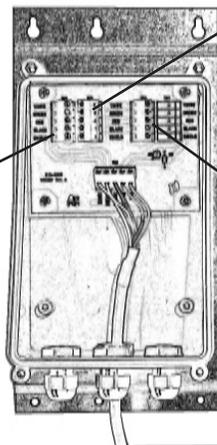
MOUNTING THE JUNCTION BOX

- Using the Junction Box as a template, mark and drill holes on the inside face of the front left side leg of the grain cart. The Junction Box should be positioned approximately 23" above the tubing of the A-Frame.
- After the holes have been drilled, secure the Junction Box to the inside of the front left leg of the grain cart using four #10 bolts and nuts.
- Remove the cover from the Junction Box. Insert the Hitch Weigh Bar wire through the center port and connect to the center terminal of the Junction Box by matching the colored wires. Repeat for the left and right side weigh spindle wires.
- Connect the J-Box cable between the center terminal and the indicator located on the front of the grain cart leg.
- Replace cover on Junction Box

Use Junction Box as a template to drill holes on inside face of front grain cart leg.

Run Wire from Left Weigh Spindle through left port and connect to left side terminal.

Connect the J-Box cable between the center terminal and the indicator located on the front of the grain cart leg.



Run Wire from Hitch Weigh Bar through center port and connect to center terminal.

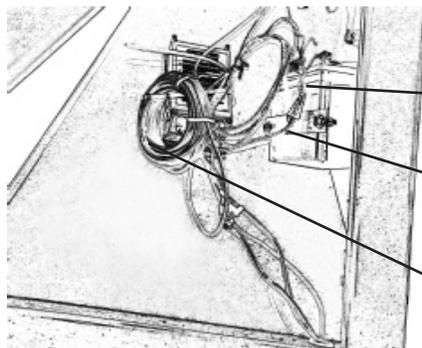
Run Wire from Right Weigh Spindle through right port and connect to right side terminal.

MOUNTING THE BATTERY BOX

- Using the Battery Box as a template, mark and drill two 7/16" holes on the inside of the front leg approximately 16" above the A-Frame.
- Secure the Battery Box to the leg of the grain cart using two 3/8" x 1" flange bolt and nuts.

(12V Lawn and Garden Battery is not included)

Weigh-Tronix	Digi-Star
Junction Box Wiring Diagram	Junction Box Wiring Diagram
+Exc = Green	+Exc = Red
-Exc = Black	-Exc = Black
+Sig = White	+Sig = White
-Sig = Red	-Sig = Green
Shield = Orange or Orange-White	Shield = Orange



(Inside View of Front Leg)

Owner Supplied Battery

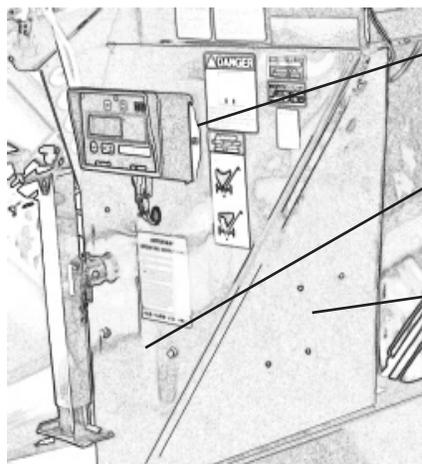
Battery Box mounted to inside of front leg

Extension Cable (to move Indicator into tractor cab) stored here.

MOUNTING THE INDICATOR

- A mounting bracket is included to mount the indicator to the front leg of the grain cart. Using the mounting bracket as a template, mark and drill 7/16" holes on the front leg of the grain cart approximately 33" above the A-Frame.
- Secure the mounting bracket to the front leg using two 3/8" x 1" flange bolts and nuts. Slide the Indicator across the top of the mounting bracket and secure using two #10 bolts and nuts.
- Connect the J-Box cable to the port on the bottom of the Indicator.

(Note: An extension cord between the J-Box cable and the Indicator is available to mount the Indicator in the tractor cab if desired.)



Indicator with Mounting Bracket

Location of Battery Box (inside of panel)

Location of Junction Box (inside of panel)

Installation of Scale System

for Single Wheel for Models 1000, 1050, 1051, 1150, 1151, 1325 or 1326 Model 1325 or 1326 Equipped with Dual Wheels or Grain Carts Equipped with Tracks

CONNECTING THE POWER CORD

- To connect the Power Cord to the Indicator Box, attach screw plug end of the Power Cord into the power port of the Indicator Box. To connect to the battery, secure the Red Wire of the Power Cord to the Positive Terminal of the battery and the Black Wire to the Negative Terminal. Be sure any additional wires provided by the Power Cord are properly stored and secured.

PARTS LIST (Weigh-Tronix) (for Models 1000, 1050, 1051, 1150, 1151, 1325 or 1326 with Single Wheels and Models 1325 or 1326 with Dual Wheels)

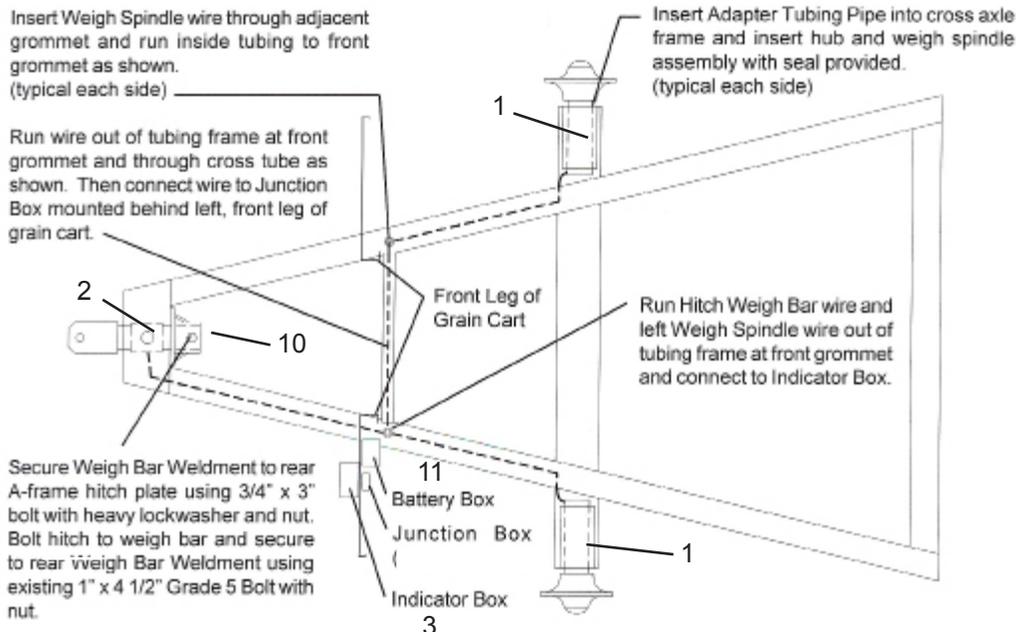
#	Part #	Description
1	450WTS	4 1/2" Weigh Spindle (for 1000-20S and 1325-dual wheel grain carts)
1	55WS	5 1/2" Weigh Spindle (1050, 1150 and 1325 single wheel grain carts)
2	278WB	2 7/8" Hitch Weigh Bar
3	640	640 Indicator
3	915	915 Indicator
4	JB-3	3-Pt Junction Box (single wheel)
4	JB-5	5-Pt Junction Box (1325-D)
5	PC-2	Power Cord to Battery
6	-----	-----
7	-----	-----
8	ATP-55	6" OD Adapter Pipe Tubing (for single wheel carts)
9	MBI-2	Mounting Bracket for Indicator
10	WBW-278	2 7/8" Weigh Bar Weldment
11	BB-2	Battery Box with Strap
12	343BWN	3/4" x 3" Bolt (Gr 8) with Heavy Lock Washer and Nut
13	MB-58612	5/8" x 6 1/2" Bolt (Gr 5) with Nut
14	MB-381	3/8" x 1" Bolt with Nut
15	-----	-----
16	MB-1434	1/4" x 3/4" Bolt with Nut

PARTS LIST (Digi-Star) (for track carts or Models 1050, 1051, 1150 and 1151 with dual wheels)

#	Part #	Description
1	375WS	3 3/4" Dia. Weigh Spindle
2	278WB-T	2 7/8" Weigh Bar
3	EZ-400L	Indicator Box
4	JB-5	Junction Box (5 pt.)
5	PC-1	Power Cord to Battery
6	ECI-1	Extension Cord (optional)
7	37605SA	Seal (Hub)
8	ATP-375-GS	4 1/2" OD Adapter Pipe Tubing
9	MBI-1	Mounting Bracket for Indicator
10	WBW-278T	2 7/8" Weigh Bar Weldment
11	BB-2	Battery Box with strap
12	343BWN	3/4" x 3" Bolt (Gr 8) with Heavy Lock Washer and Nut
13	MB-58612	5/8" x 6 1/2" Bolt (Gr 5) with Nut
14	MB-381	3/8" x 1" Bolt with Nut
15	PB-10	#10 Pan Bolt with Nut
16	141837	30 ft. Standard Cable for J-Box to Indicator

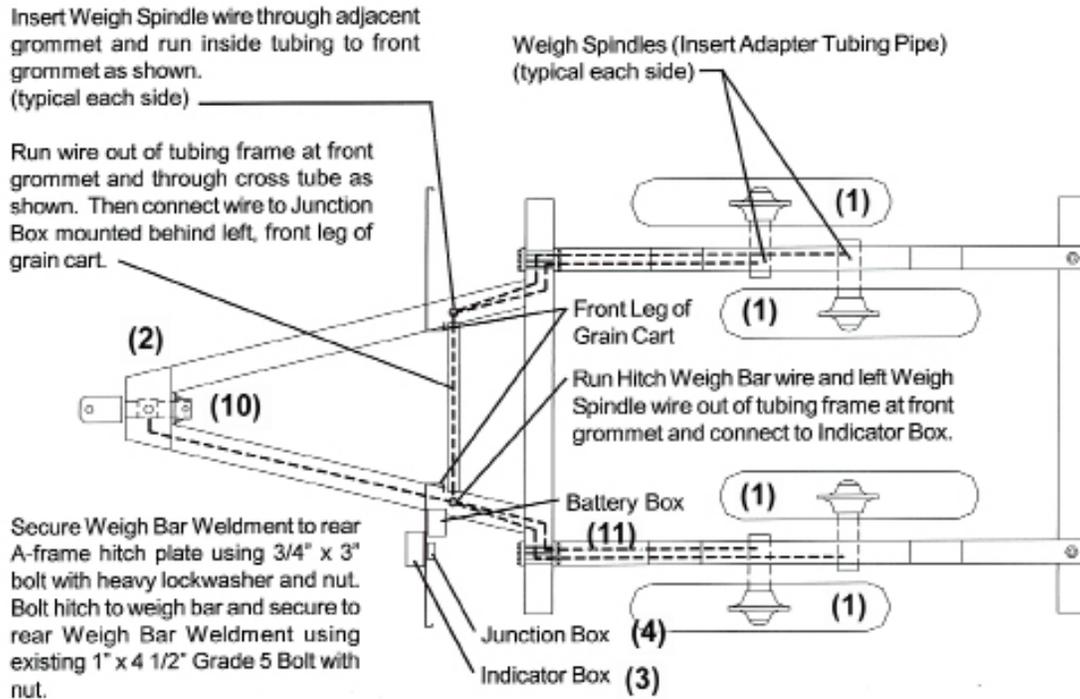
NOTE: When inserting both the weigh spindles or the hitch weigh bar, be sure that the TOP of the spindle is in the upright position as indicated by the decal on each weigh bar. Failure to correctly align the weigh bar and spindles in the upright position will cause the scale system to read with greater inaccuracy.

Single Wheel Layout Diagram



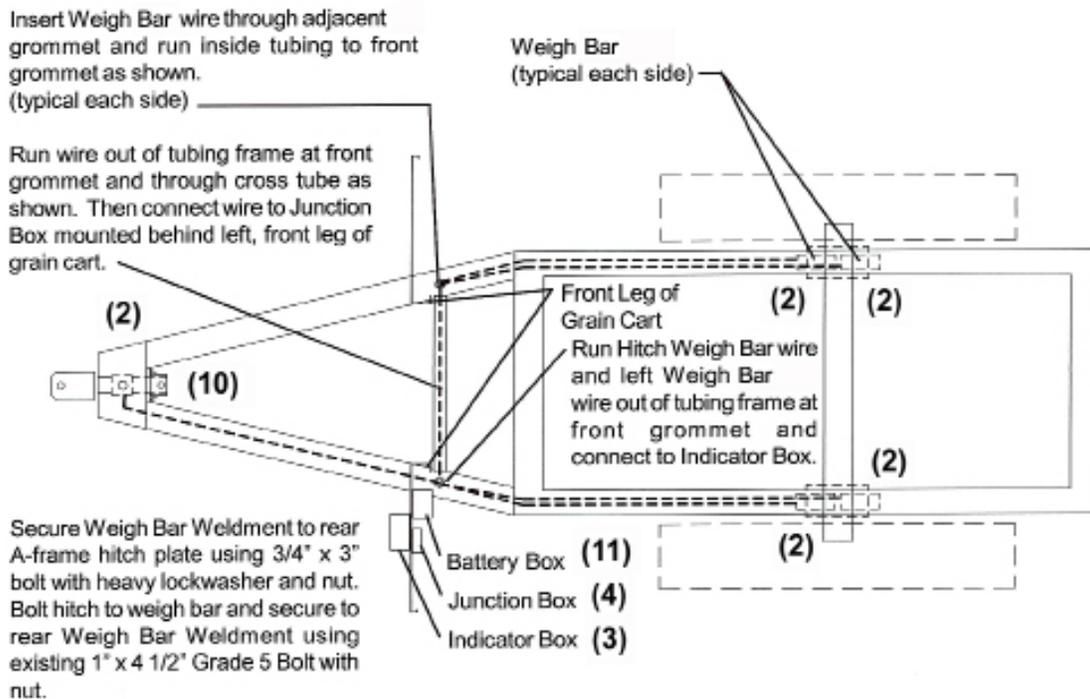
Walking Tandem Dual Wheel Layout Diagram

Scale packages for 1,325 bushel grain carts equipped with Walking Tandem Dual Wheels feature a five point weigh system that includes four weigh spindles and one hitch weigh bar. A weigh system with a five point junction box is used on all scale systems for grain carts equipped with walking tandem dual wheels.



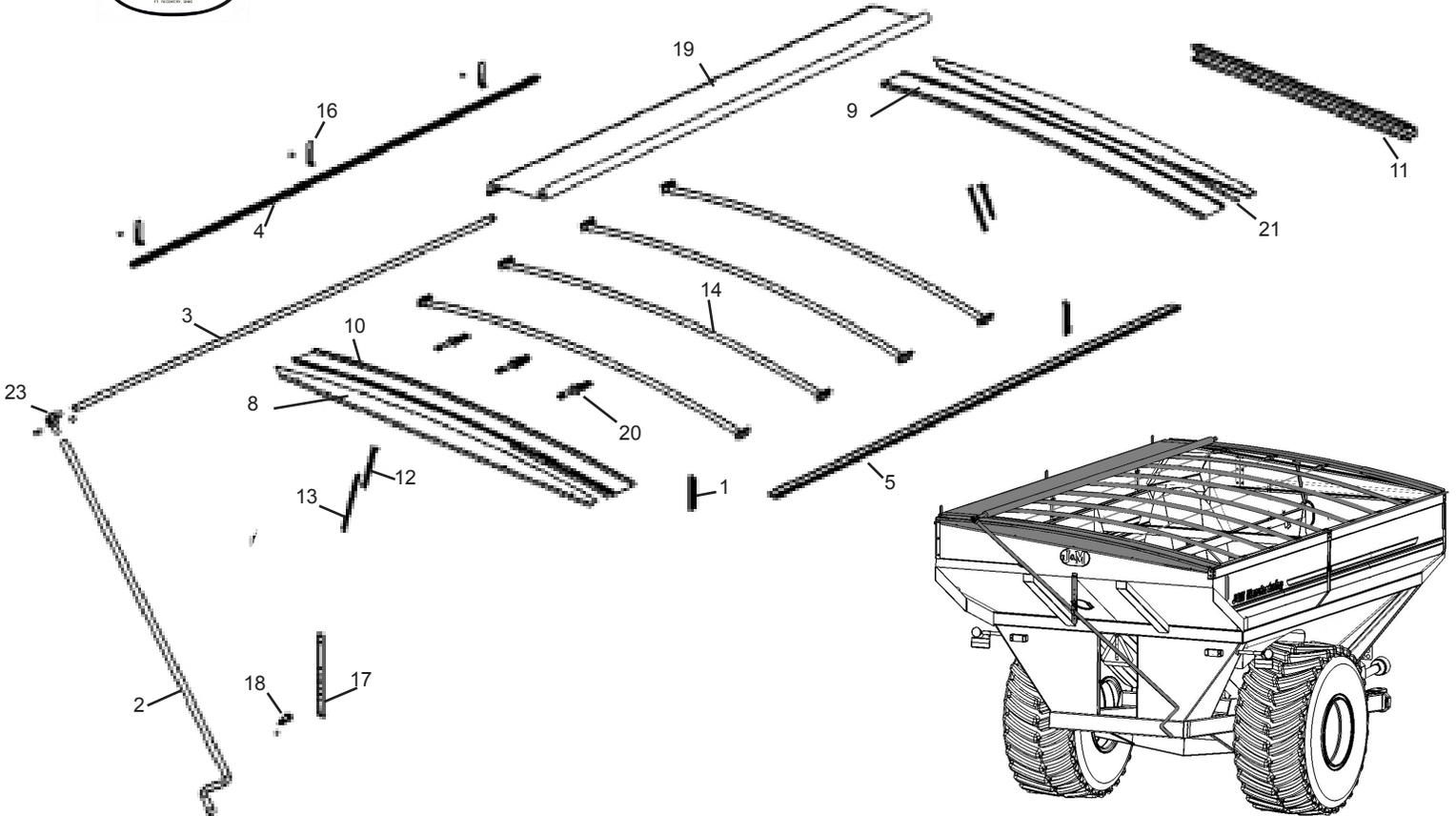
Track Grain Cart Lay-out Diagram

Scale packages for grain carts equipped with tracks feature a five point system that includes five hitch weigh bars only. A five point junction box is used for all scale systems on grain carts equipped with tracks.





Grain Cart Roll Tarp Parts List and Set Up Instructions



Rear View of Grain Cart

PARTS LIST

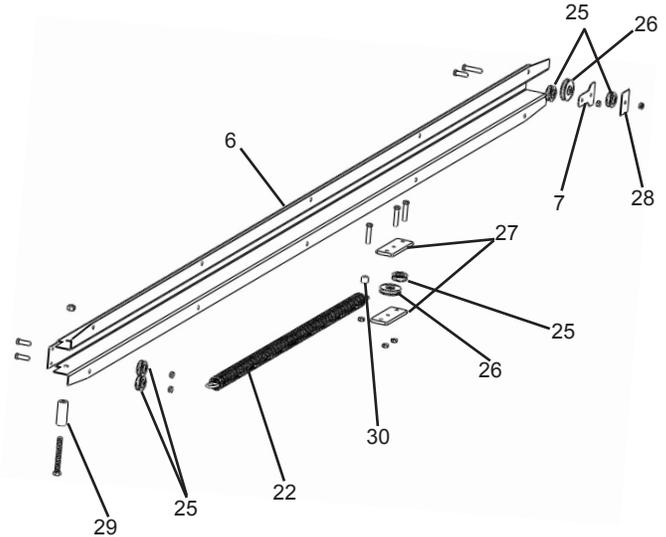
#	Part #	Description	Qty	#	Part #	Description	Qty
1	SO-2	Stand-Off	2	5	TL-192	Tightening Lip x 192" (875)	1
2	CUJ-1N	Crank with Splined U-joint (525)	1	5	TL-264	Tightening Lip x 264" (1000 thru 1151) (2 pcs L/R)	1
2	CUJ-1NL	Crank with Splined U-joint (620 thru 875)	1	5	TL-1325	Tightening Lip (1325, 1326) - 312"L	1
2	CUJ-1EL	Crank with Splined U-joint (100 thru 1326) X-L	1	6	SRH	Spring Return Housing	1
3	150RRT	1 1/4" Round Roll Tube (525)	1	7	SRASP1	Spring Return Aluminum Spacer	1
3	164RRT	1 1/4" Round Roll Tube (620)	1	8	525AEP	End Cap Plate (525)	2
3	174RRT	1 1/4" Round Roll Tube (750)	1	8	141AEP	End Cap Plate (620,750, 875, 1000 thru 1326)	2
3	198RRT	1 1/4" Round Roll Tube (875)	1	9	525FAEC	Front Arched End Cap (525)	1
3	230RRT	1 1/4" Round Roll Tube (1075)	1	9	141FAEC	Front Arched End Cap (620, 750, 875, 1000 thru 1326)	1
3	1050RRT	1 1/4" Round Roll Tube (1000 thru 1151) 270"L	1	10	525RAEC	Rear Arched End Cap (525)	1
3	1325RRT	1 1/4" Round Roll Tube (1325, 1326)	1	10	141RAEC	Rear Arched End Cap (620, 750, 875, 1000 thru 1326)	1
4	144TT	1" Square Tiedown Tube (525)	1	11	SPA	Spring Return Assembly Complete	1
4	158TT	1" Square Tiedown Tube (620)	1	12	PUBU	Prop-Up Bar - Lower	2
4	168TT	1" Square Tiedown Tube (750)	1	13	PUBL	Prop-Up Bar - Upper	2
4	192TT	1" Square Tiedown Tube (875)	1	14	116ATB	Arch Tarp Bows (525)	3
4	224TT	1" Square Tiedown Tube (1075)	1	14	137ATB	Arch Tarp Bows (620 thru 875)	4
4	1050TT	1" Square Tiedown Tube (1000 thru 1151) - 264"L	1	14	160ATB	Arch Tarp Bows (1000 thru 1151)	7
4	1325TT	1" Square Tiedown Tube	1			Arch Tarp Bows (1325, 1326)	8
5	TL-144	Tightening Lip x 144" (525)	1			Arch Tarp Bows (1130,1131, 1250 Leaner)	7
5	TL-158	Tightening Lip x 158" (620)	1			Arch Tarp Bows (1500 Leaner)	8
5	TL-168	Tightening Lip x 168" (750)	1				



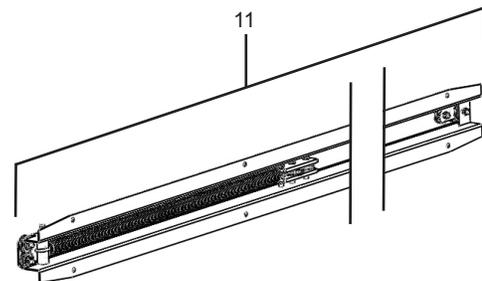
Grain Cart Roll Tarp Parts List and Set Up Instructions

#	Part #	Description	Qty
15	316C-150	3/16" Cable (525)	3
15	316C-164	3/16" Cable (620)	3
15	316C-174	3/16" Cable (750)	3
15	316C-198	3/16" Cable (875)	3
15	316C-1050	3/16" Cable (1000 thru 1151) 270"L	3
15	316C-240	3/16" Cable (1075)	3
15	316C-1325	3/16" Cable (1325, 1326)	3
16	TSB-1	Tarp Stop Bracket (525 thru 875, 1075) Tarp Stop Bracket (1000 thru 1326)	3
17	ABCH-1	Adj. Bar for Crank Holder (525)	1
17	ABCH-1L	Adj. Bar for Crank Holder (620, 750, 875)	1
17	ABCH-1EL	Adj. Bar for Crank Holder (1000 thru 1326)	1
18	CH-1N	Crank Holder	1
19	525CT	Tarp w/ Rivets (525)	1
19	620T	Tarp w/ Rivets (620)	1
19	750CT	Tarp w/ Rivets (750)	1
19	875T	Tarp w/ Rivets (875)	1
19	1050T	Tarp w/ Rivets (1000 thru 1151)	1
19	1075T-1822	Tarp w/ Rivets (1075)	1
19	1325T	Tarp w/Rivets (1325, 1326)	1
20	516EB	J-Bolts	3
21	TNR1	Tarp Nylon Riser	1
22	SRTSPR1	Spring Return Tension Spring	2
23	SUJ-1	Splined U-Joint for Tarp Handle	1
24	316CC	3/16" Cable Clamp	6
25	SRLLR1	Spring Return Roller (Small)	5
26	SPRLLR2	Spring Return Roller (Large)	2
27	SPRPS2	S.R. Rect Plastic Spacer	2
28	SSRASP2	Spring Return Rect Al Spacer	1
29	SRTSP1	S.R. Tall Plastic Spacer	1
30	SRSPS1	S.R. Round Short Plastic Spacer	1
31	HLN-14	1/4"-20 Centerlock Hex Nut	9
32	1434-HHMB	1/4"-20 x 3/4" Hex Bolt Full Thd	8
33	14215-HBP	1/4"-20 x 2 1/2" Hex Bolt Part Thd	1
34	1458-HB	1/4"-20 x 5/8" Hex Bolt	5
35	1412-HB	1/4"-20 x 1/2" Hex Blot	23
36	SFN-14	1/4"-20 Serrated Flange Nut	28 + 4 per Bow
37	141-HB	1/4" x 3/4" Serrated F. Hex Bolt	4 per Bow
38	1434STS	1/4" x 3/4" Self Tapping Bolt	20
39	1412STS	1/4" x 1 1/2" Self Tapping Bolt	4
40	HLN-38	3/8" Centerlock Hex Nut	5
41	SFN-38	3/8"-16 Serrated Flange Hex Nut	20
42	381-SFB	3/8"-16x1" Serrated F. Hex Bolt	20
43	382-SFB	3/8"-16x2" Hex Bolt	5
44	HLN-12	1/2"-13 Centerlock Hex Nut	1
45	12138-HB	1/2"-13 x 1 1/4 Hex Bolt, 3/4 AF	1

Exploded View of Spring Return



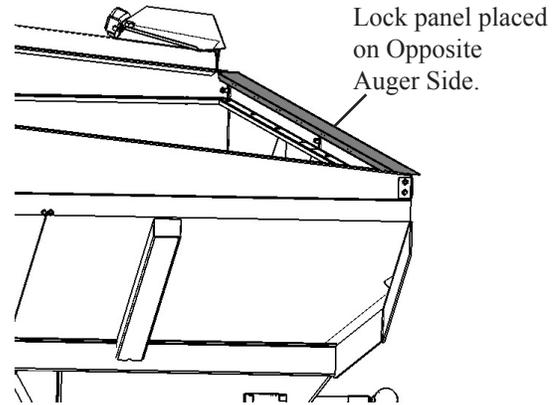
Spring Return Assembly



Roll Tarps for Grain Carts SET-UP INSTRUCTIONS

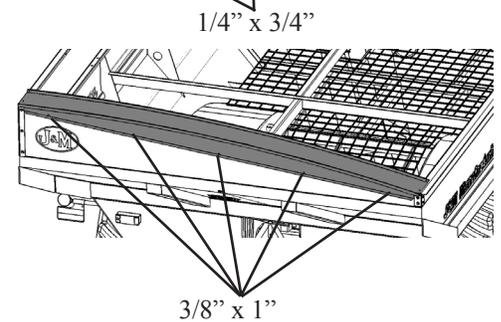
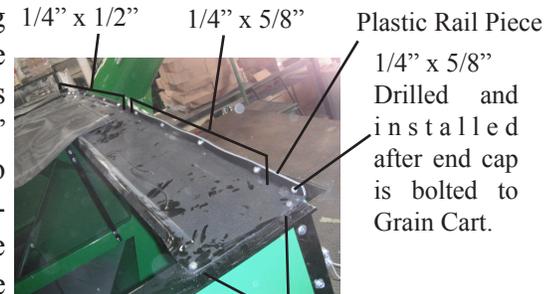
Installing the Lock Panel (Drip Edge)

- Center the lock panel from the front to the rear of the cart on the off auger side of the cart. Make sure that the lock panel is flush to the inside of the sideboard. Holes may already be pre-drilled for the installation or may need drilled out with a 1/4" drill bit. Use a pair of vise grips to temporarily hold the lock panel to the off auger side of the cart. Bolts will be used in a later step that will secure the lock panel.



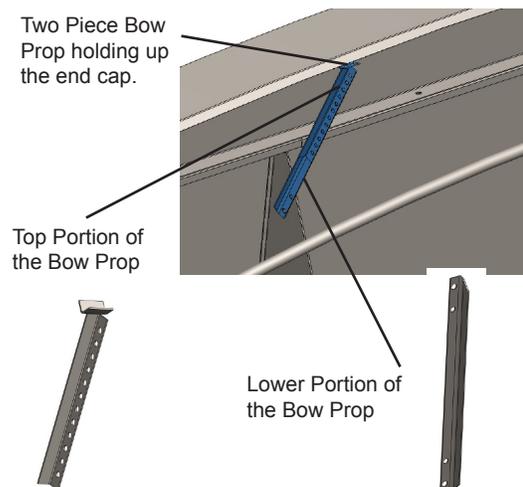
Installing End Caps and Plastic Rail

- Bolt together each of the end caps using 1/4"-20 x 1/2" hex head bolts and 1/4"-20 serrated flange hex nuts. One end cap will have a windlip sticking up and the other will be sticking down. The endcap that has the 1" windlip sticking up is the front endcap. On the front end cap leave the last four holes empty on the opposite auger side. Use four 1/4"-20 x 5/8" hex head bolts and four 1/4"-20 serrated flange hex nuts to attach the plastic rail piece at the last four holes to the endcap assembly. The end cap that has the 1" lip in the opposite direction of the rib is the rear end cap arch. This should be paired up with the end cap plate that has three to four extra holes in it (holes for the J-bolts) and is shorter. Use four 1/4"-20 x 3/4" hex bolts, four 1/4"-20 centerlock hex nuts, five 3/8"-16 x 1" serrated flange hex bolts and five 3/8"-16 serrated flange hex nuts to attach each of the end caps. The end cap is pre-drilled, however, 1/4" holes may need drilled through the top of the sideboards and 3/8" holes may need drilled through the endboards to match the endcaps hole pattern. Once this is completed, drill and install one more 1/4"-20 x 5/8" hex head bolt at the end of the front end cap through the plastic rail piece and a 1/4"-20 x 1/2" at the other end of the same end cap with no plastic rail piece.



Installing Bow Prop on Endcaps

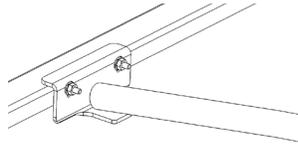
- Install the two piece prop-up bars in the front and rear of the Grain Cart. Install the Lower Portion of the Bow Prop with one 3/8" x 1" Serrated Flange Hex Bolt and one 3/8" Serrated Flange Hex Nut to the rear brace first (holes may not be pre-drilled for this). Then, pushing up on the end cap, attach the Top Portion of the Bow Prop to the Bottom Portion of the Bow Prop with two 3/8" x 1" Serrated Flange Hex Bolt and two 3/8" Serrated Flange Hex Nut so that the Two Piece Prop-Up Bar is pushing the end cap upwards to keep from sagging.



Roll Tarps for Grain Carts SET-UP INSTRUCTIONS (Continued)

Installing the Tarp Bows

- 4** Lay all three bows in the cart with the ends on the sideboards. Then install two 1/4"-20 x 3/4" serrated flange hex bolts and two 1/4"-20 serrated flange hex nuts on each end of all bows. Line the bows up with the holes in the sideboards and not the drip edge if the holes are different. If drip edge holes are different, they will need to be drilled. This step will tighten the lock panel (drip edge) the rest of the way down.

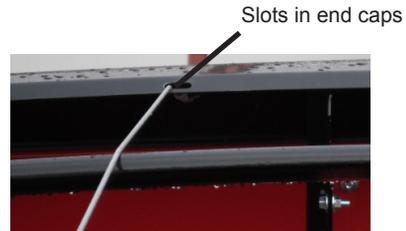


View of Tarp Bow mount brack bolted over lip lock.

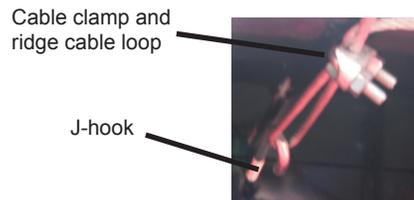
Installing the Ridge Cables

- 5** Run the ridge cables through the 3 auger side slots in the front end cap so that the nut and washer stop the cable from pulling through the slot. Pull the cables over the tarp bows down to the rear of the cart. (If needed) Drill three 3/8" (10mm) holes in the rear end cap 2" below the three highest slots (three slots closest to auger side of cart) in the endcaps flat plate. Insert the J-hooks in the rear endcap from the inside and put 3/8" (10mm) centerlocking hex nut on each. Run the ridge cables through the rear slots and loop the cable around the J-bolt with the cable clamp. Tighten the 3/8" centerlocking hex nut on the rear J-hook until the ridge cable is brought tight. Grind any excess bolt sticking out from the J-bolts. Cover loose ends with electrical tape. The electrical tape covering loose cable ends will prevent wear to the canvas tarp!

View of Tarp Bow installed under three ridge cables (installed in next step).



Slots in end caps

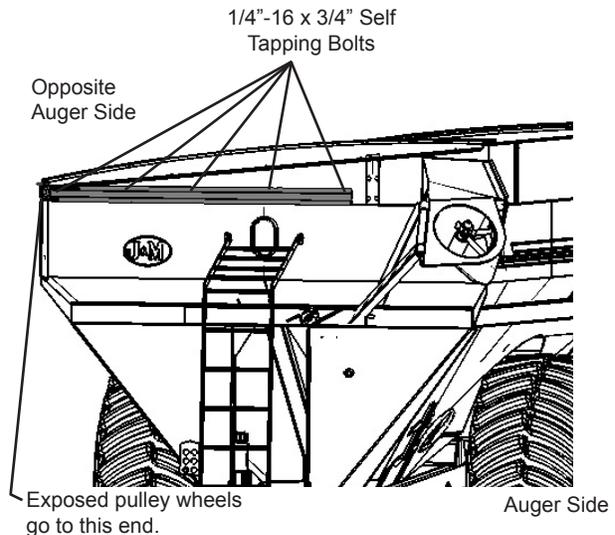


Cable clamp and ridge cable loop

J-hook

Installing Spring Return

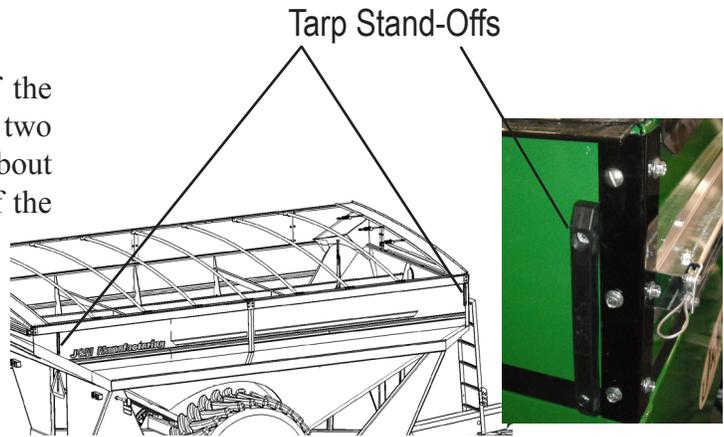
- 6** Install the front Spring Returns using ten 1/4"-16 x 3/4" long self tapping bolts. It should be placed as far to the opposite auger side as possible (up against corner piece) and as high as possible (up against end caps). The pulley wheels should be pointing to the opposite auger side of the grain cart. Trying to get the spring return as high up on the wall of the grain cart as possible, while keeping it level will help prevent any collisions with the upper auger on the front.



Roll Tarps for Grain Carts SET-UP INSTRUCTIONS (Continued)

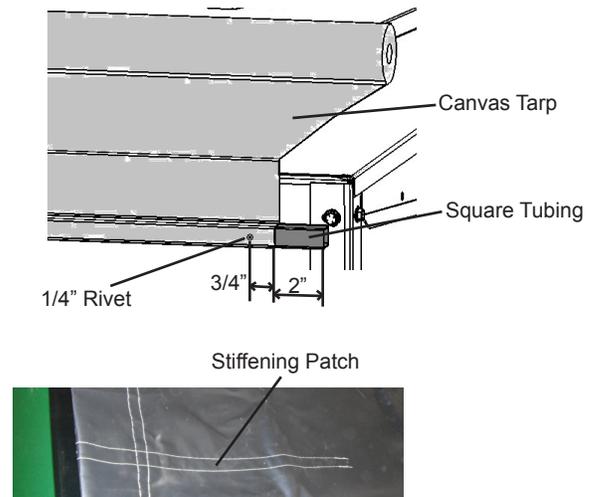
Installing the Tarp Stand-Offs

- 7** Install each tarp standoff at each end of the grain cart wall on the off auger side with two 1/4" x 1 1/2" self tapping bolts. Place it about 2" down from the drip edge along side of the corner brace.



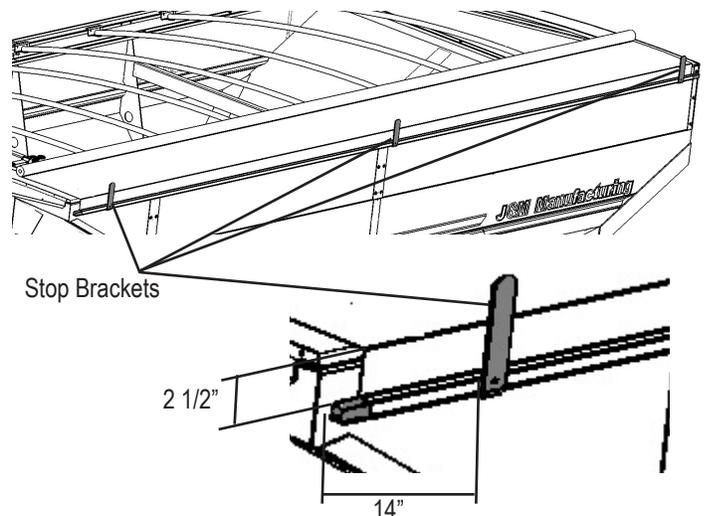
Riveting the Canvas Tarp to the Square Tubing

- 8** Insert the 1"x1" 14ga x 192" long square tube into the sleeve on the Canvas Tarp that is on the opposite side of the Stiffening Patch. Center the canvas tarp on the 1" x 1" 14ga x 192" long square tubing. There should be approximately 2" (5cm) of tubing sticking out each end of the tarp. Use a 1/4" drill bit to drill through the canvas tarp and one wall of the 1" x 1" 14ga x 192" long square tubing. (See STEP-8.1) Repeat and drill a hole at the same location on the opposite end of the tubing. Use a hammer to install both 1/4" (6.35mm) drive rivets.



Mounting Canvas Tarp to Cart

- 9** Center the 1" square tube that is riveted to the canvas tarp on the auger side of the cart. Use a 3/8" drill bit to drill three holes through the square tubing and auger side wall of the cart. The holes should be approximately 2 1/2" down from the top of the sideboard. Two holes should be placed 14" from the ends of the square tubing and the third hole should be centered on the square tubing. Install the three stop brackets with three 3/8"-16 x 2" hex bolts and three 3/8"-16 centerlock hex nuts.



Roll Tarps for Grain Carts SET-UP INSTRUCTIONS (Continued)

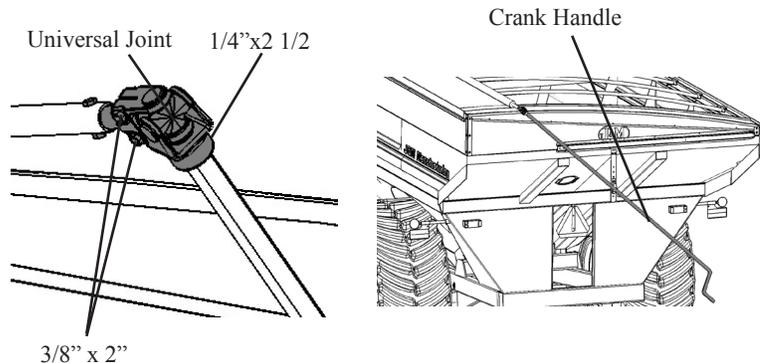
Attaching the Canvas Tarp to the Roll Pipe

10 On the opposite side of the canvas tarp, slide the 1" schedule roll pipe into the remaining sleeve on the canvas tarp with the spline end towards the rear of the cart. Line up the spool on the roll pipe with the spring return on the front of the grain cart. Drill a hole with a 1/4" drill bit through each of the stiffening patches and roll pipe and drill one 1 1/4" from the edge of the canvas tarp at both ends. (Six holes total). Use a hammer to install six of the 1/4" drive rivets. Slip the spring returnloop over the spool. See the right picture on step 8 for an example of the stiffening patch.



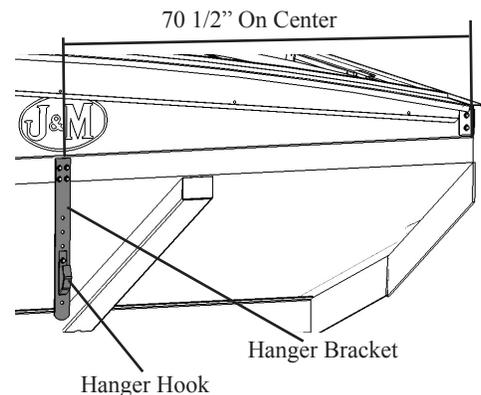
Installing Universal and Crank Handle

11 Install the universal joint using two 3/8"-16 x 2" hex bolts and two 3/8"-16 centerlock hex nuts. Install the tarp crank handle using one 1/4"-20 x 2 1/2" hex bolt and one 1/4"-20 centerlock hex nut. (Note: Universal joint may be pre-assembled.)

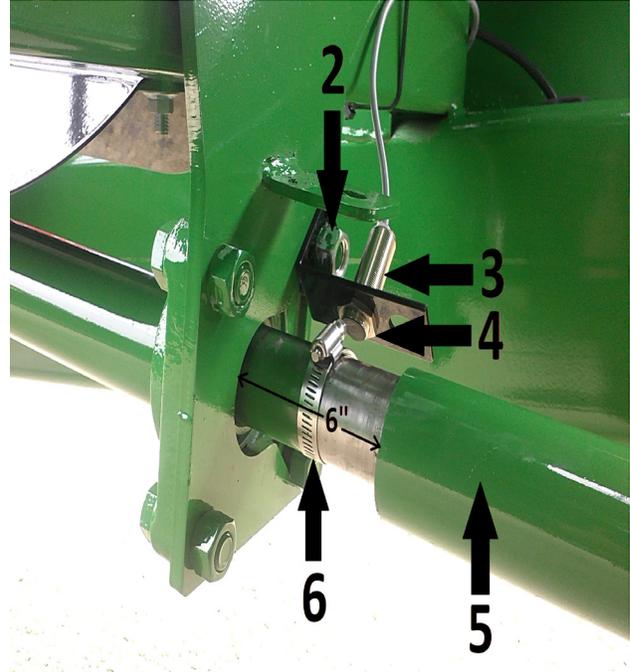
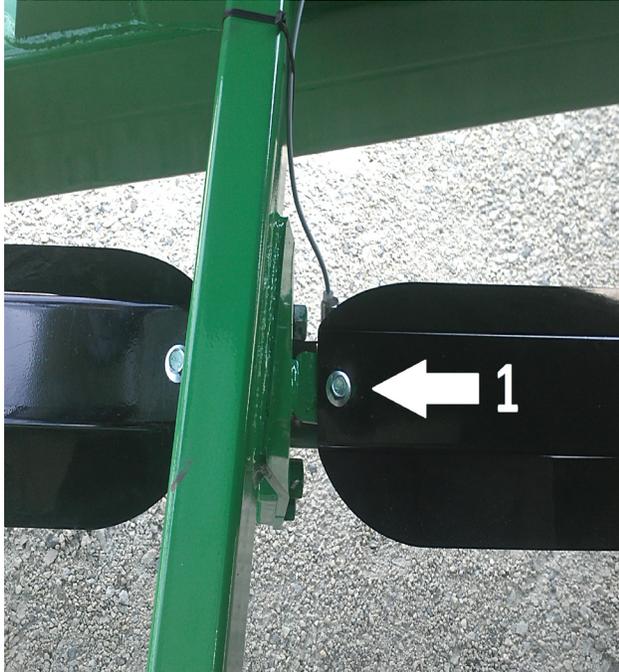


Mounting Crank Handle Bracket and Hook

12 Use the Hanger Bracket to mark and drill four 3/8" holes on the rear of the cart as shown above. Make sure the hanger bracket is as low as possible on the rear wall. Attach the hanger bracket to the back wall with four 3/8"-16 x 1" serrated flange hex bolts and four 3/8"-16 serrated flange hex nuts. Use one 1/2"-13 x 1 1/4" hex bolt and one 1/2"-13 centerlock hex nut to bolt the tarp crank handle hanger hook to the hanger bracket. Do not completely tighten the bolt for the hanger hook. This hook needs to swing freely.



DIGI-STAR Autolog for Grain Carts SET-UP INSTRUCTIONS



- To complete the installation of the Digi-star Autolog system on a grain cart drive shaft:
- 1) First remove the drive shaft cover guard located on the backside of the middle bearing on the drive shaft (detail 1).
 - 2) The drive shaft cover tube (detail 5) can now be cut back six inches from the end closest to the front of the cart.
 - 3) After the drive shaft cover tube has been cut back, the supplied screw clamp (detail 6) can be installed on the drive shaft as indicated in the Digi-star Autolog manual.
 - 4) After the drive shaft cover tube has been removed the sensor bracket can be installed on the upper passenger side bolt in the bearing (detail 2).
 - 5) Once the bracket is in the proper location the sensor can be installed in the hole closest to the bearing side of bracket (detail 3), using caution to not install the sensor too close to the drive shaft. The sensor depth must be set to the proper distance having a 1/8" air gap from the screw clamp screw as indicated in the Digi-star Autolog manual. This can be done by using the two supplied jam nuts (detail 4) to adjust this gap.
 - 7) To secure the sensor in the bracket tighten the two supplied jam nuts (detail 4) on the sensor (detail 3) down adequately to prevent the movement of the sensor in the bracket.
 - 8) Secure the wires so that they aren't hanging where debris can damage them. Once the bracket and sensor is installed properly reinstall the drive shaft cover guard removed in step 1.

For more detailed installation instructions see the included Digi-star Autolog manual to complete this installation.

INSTALLATION CONTENTS

- QTY-1—25 Foot Rotation Counter "Y" Cable (PN: 407201)
- QTY-1—Rotation Counter Sensor (PN: 407199)
- QTY-1—Rotation Counter Mounting Bracket (PN: 403014)
- QTY-1—Steel Sensor Target with Adhesive (PN: 407419)
- QTY-1—Steel Sensor Target Screw Clamp (PN: 407389)

