



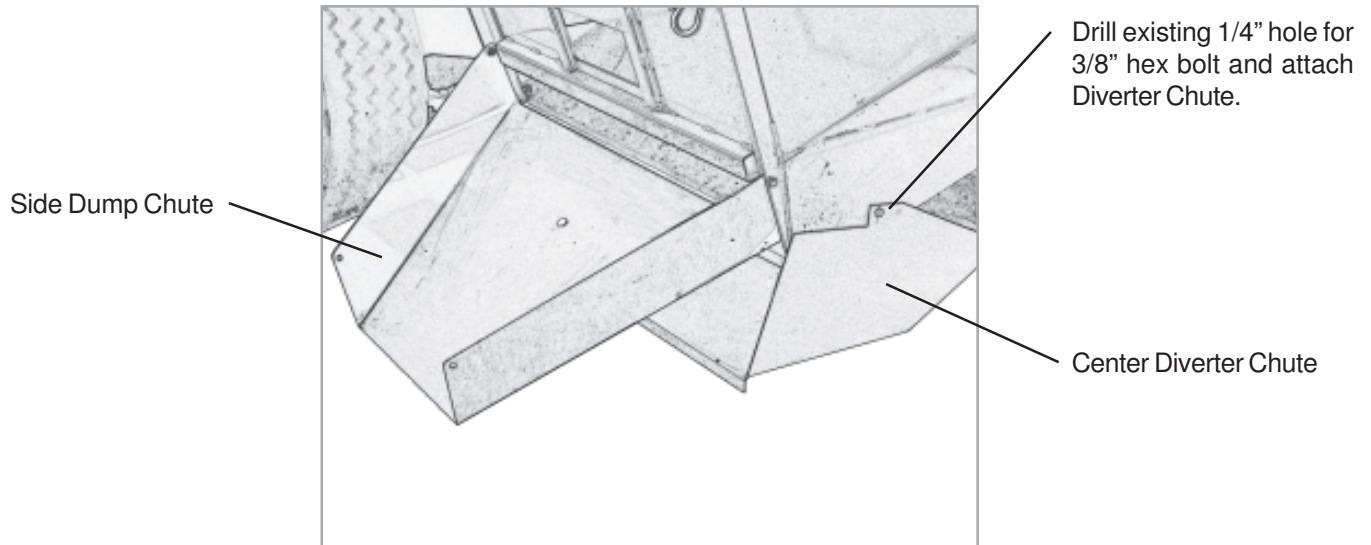
## Installation of Center Diverter Chute

For Models 440SD, 540SD, 650SD and 750SD Gravity Wagons



### Assembly Instructions

1. Locate the plates on both underneath sides of the door. There is a pre-drilled 1/4" hole located on each plate. Drill the 1/4" hole to 3/8" diameter on each side. Attach the Center Diverter Chute using one 3/8" hex bolt, washer and lock nut.



2. Lift the Side Dump Chute up into storage position. Rotate the Center Diverter Chute up against the Side Dump Chute. Extend the chain on the Center Diverter Chute up to the center of the Side Dump Chute so the chain is tight. Mark and drill one 3/8" hole in the Side Dump Chute and attach the chain a couple of links from the end using one 3/8" stove bolt and nut. Be sure to position the head of the stove bolt on the inside of the Side Dump Chute.

